



PM CHECK LIST

Sterilizer PM Kit (RPI Part #PCK216)
for parts to fit the Magna-Clave® sterilizer

PART	RPI PART #	STERILIZER PM TIP
<input type="checkbox"/> Door Gasket	PCG019	Remove the old door gasket. Clean the gasket groove and chamber face ring surface. For easy install of the new gasket, use the "star" or "North-South-East-West" method (ie. begin installing the gasket at the top of the door, then the bottom, then the left side, then the right side, and then everything in between making sure that the gasket fits flush without bumps or gaps).
<input type="checkbox"/> Bellows O-ring	PCB001 RPO354	Remove the side cover to access the bellows cap. Unscrew the bellows cap. Clean out air valve housing. Use a cotton swab to clean the seat. Install the new bellows with the new o-ring – do not overtighten the bellows cap.
<input type="checkbox"/> Filter Fill Line (Chamber)	PCF009	Remove all trays from the chamber. Remove the chamber filter. Clean chamber. Install new filter making sure that it is placed at the bottom and center of the chamber.
<input type="checkbox"/> Filter (Reservoir)	PCK226	Drain and clean the reservoir if necessary when removing the old reservoir filter. When installing the new filter be sure to secure it to the condensation coil. Refill with distilled water only.
<input type="checkbox"/> Sterilizer	–	After replacing the PM parts: • Check the reservoir and clean if dirt or debris are present (Note: Debris is the number one reason for Steam Trap/Bellows failure). • Refill reservoir with distilled water only. • Conduct a temperature check using a Max Register Thermometer (RPI Part #RPT113). • Conduct a pressure check to identify any leaks that may need to be addressed.

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PCG019 DOOR GASKET MOST COMMONLY ASKED QUESTIONS

Q. Sometimes when the door is opened, the gasket pulls out of the chamber groove. Is the gasket defective?

A. No, the door gasket is not defective. During normal use of the autoclave, a small amount of residue builds up on the door itself. If left unattended it can build up enough to stick to the rubber door gasket and pull on the gasket as the door opens. By simply cleaning the stainless steel door with a non-detergent cleaner and a non-abrasive cloth once a week, the gasket will stay where it belongs.

Q. Is there a method for cleaning door gaskets?

A. Yes and it is very simple. First, remove the gasket from the machine and wipe it clean with warm water and a non-abrasive cloth. Before re-installing the gasket, check its integrity for any deformities. Use a clean non-abrasive cloth to clean the groove in the chamber where the gasket fits into. Reinstall the gasket.

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