"The Alternate Source"®

YOUR GUIDE TO MAINTAINING THE PELTON & CRANE OCM, OCR & OCR+ STERILIZERS

Replacement Parts Industries, Inc. is pleased to present this valuable work tool that can help save you and your customers time and money. Take a look, you will find a Trouble Shooting Guide, schematics, exploded views and a complete listing of all RPI parts that fit the Pelton & Crane OCM, OCR and OCR+ sterilizers. It's all here, in one easy-to-use tool. Keep it close by – in your RPI catalog or at your workbench.

TROUBLE SHOOTING GUIDE

SYMPTOM	ANALYZE	REMEDY
NO CONTROL OF PRESSURE/TEMPERATURE	A. OVERTEMP SWITCH	A. RECALIBRATE FROM COLD START.
	B. THERMISTOR ASSEMBLY	B. RESISTANCE SHOULD BE 1 MEG Ω @ 77˚F ± 20%.
	C. SOLID STATE CONTROLLER	C. MEASURE VOLTAGE FROM COMMON TERMINAL OF POWER SWITCH NO. 2 TO COMMON TERMINAL OF FUNCTION SWITCH IF 120 VOLTS, BOARD IS OPEN. IF 0 VAC, BOARD IS GOOD.
	D. CENTER HEATING ELEMENT	D. POSSIBILITY OF SHORT IN HOT SIDE OF LINE. TRACE OUT HOT SIDE OF LINE FROM POWER CORD TO SWITCHES FOR A SHORT. CHECK CENTER ELEMENT FIRST.
WILL NOT BUILD UP TO STERILIZING PRESSURE/ TEMPERATURE	A. DOOR	A. CHECK DOOR TO MAKE SURE IT IS IN THE LOCKED POSITION AND NOT LEAKING.
	B. DOOR SWITCH (OCR+ ONLY)	B. CHECK SWITCH POSITION AND READJUST IF NECESSARY.
	C. UNIT LEVEL	C. USE LEVEL AND ADJUST FEET IF NECESSARY.
	D. AMOUNT OF WATER ADMITTED DURING FILL CYCLE	D. WHEN PROPERLY FILLED, WATER SHOULD COVER FILL PLATE.
	E. POTENTIOMETER ON CONTROLLER	E. TURN CLOCKWISE TO CALL FOR MORE HEAT.
	F. CENTER HEATING ELEMENT	F. CHECK RESISTANCE OF ELEMENT, IT SHOULD BE: • ~ 10 Ω FOR OCM • ~ 8 Ω FOR OCR OR OCR+
	G. OVERTEMP SWITCH	G. RECALIBRATE FROM COLD START, OR REPLACE AND CALIBRATE. (PCT042).
	H. THERMISTOR	H. CHECK RESISTANCE. SHOULD BE 1 MEG Ω @ 77˚F ± 20%.
	I. FRONT POTENTIOMETER	I. CHECK RESISTANCE 20K Ω ± 10%.
	J. SOLID STATE CONTROLLER	J. MEASURE VOLTAGE FROM TOP TERMINAL OF NO. 1 POWER SWITCH TO COMMON TERMINAL OF FUNCTION SWITCH. (IF 120 VAC BOARD IS PROBABLY OPEN; IF 0 VAC, BOARD IS PROBABLY GOOD). THIS IS PROVIDED THERE IS CONTINUITY THROUGH FUNCTION SWITCH, **OT** SWITCH AND HEATING ELEMENT.
	K. MAIN VALVE (FILL/VENT VALVE)	K. CHECK TEFLON SEATS FOR SCORING OR TRASH LODGED AROUND SEATS. IF SCORED, REPLACE. IF TRASH OR DEBRIS, CLEAN AND RE-ASSEMBLE.
	L. FUNCTION SWITCH	L. CHECK FOR ACTIVATION OF SWITCH BY MAIN VALVE CAM. ADJUST POSITION OF SWITCH ARM SO IT IS DEPRESSED AND SWITCH IS CLOSED IN THE STERILIZER MODE.
	M. ROCKER ARM	M. VISUALLY CHECK FOR ROCKER ARM DEPRESSING PUSH ROD IN STERILIZE MODE. CHECK FOR CLEARANCE AND ADJUST (FLATTEN) CAM SHAFT IF NECESSARY.
THERMOMETER READS MORE THAN 4˚F BELOW REQUIRED TEMPERATURE AT GIVEN PRESSURE	A. BELLOWS	A. REPLACE BELLOWS, IF NECESSARY (PCB001).
	B. TEMPERATURE GAUGE	B. REPLACE TEMPERATURE GAUGE, IF NECESSARY (PCG050).
	C. PRESSURE GAUGE	C. REPLACE PRESSURE GAUGE, IF NECESSARY (PCG040).
	D. AIR VALVE HOUSING	D. CLEAN AIR VALVE HOUSING AND/OR REPLACE.
THERMOMETER READS MORE THAN 4˚F ABOVE REQUIRED TEMPERATURE AT GIVEN PRESSURE	A. TEMPERATURE GAUGE	A. REPLACE TEMPERATURE GAUGE, IF NECESSARY.
	B. PRESSURE GAUGE	B. REPLACE PRESSURE GAUGE, IF NECESSARY.
PILOT LIGHT BULBS SLOW TO LIGHT WHEN AUTOCLAVE IS TURNED ON	A. LINE VOLTAGE	A. CHECK LINE VOLTAGE.
	B. BULB	B. REPLACE BULB (PCL027).
TIMER BELL WILL NOT RING AT END OF TIMING CYCLE	A. TIMER	A. REPLACE TIMER, IF NECESSARY (PCT049).
	B. TIMER BELL OFF-CENTER	B. LOOSEN NUT ON BACKSIDE OF BELL AND RECENTER.
	C. TIMER POSITION	C. LOOSEN NUT ON TIMER SHAFT, ROTATE TIMER UNTIL TOP MARK IS AT 12:00 POSITION.

OCM & OCR SCHEMATICS

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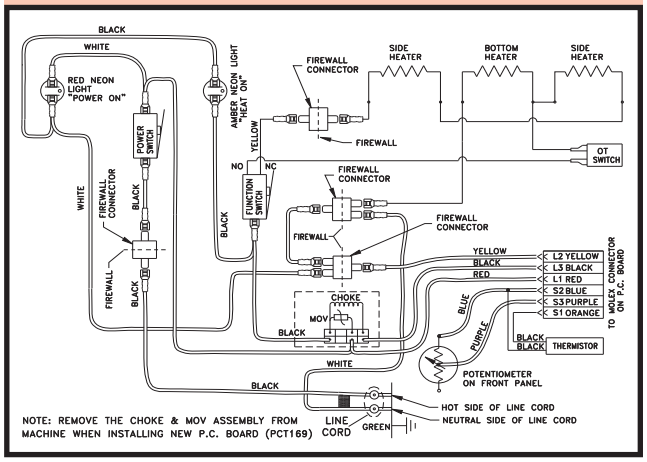

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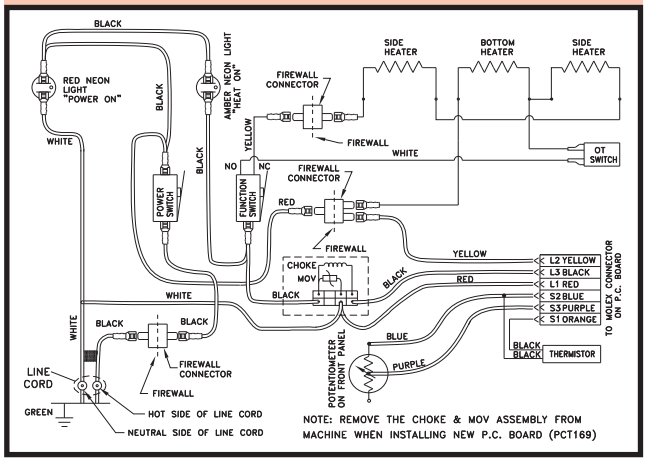

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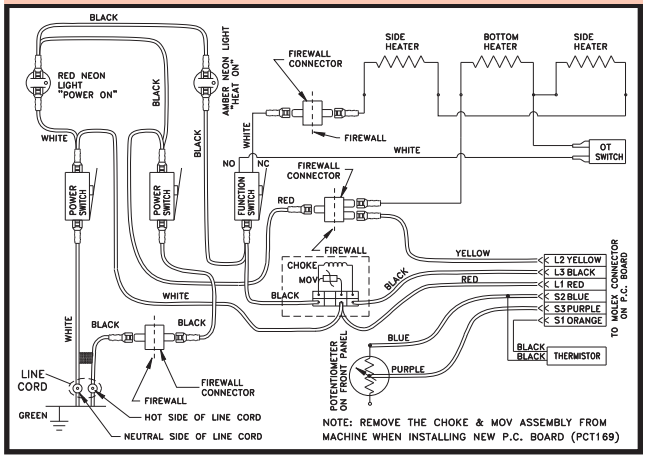

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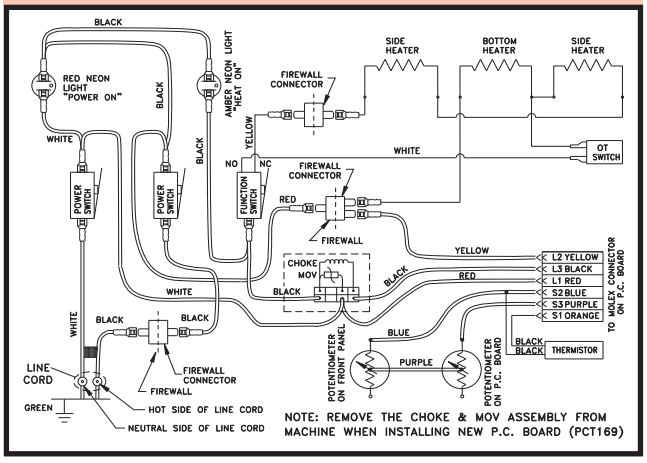

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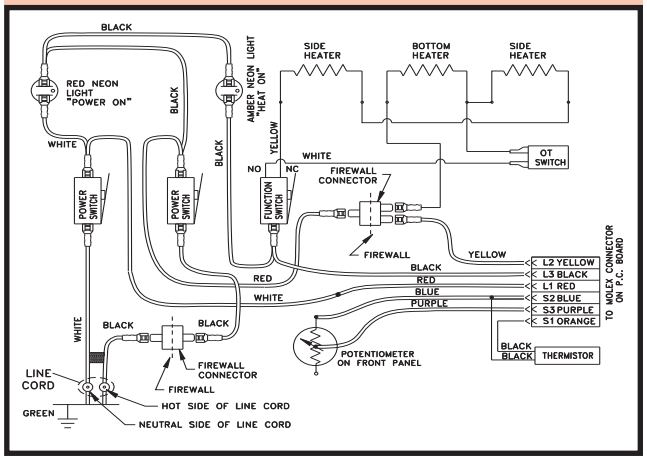

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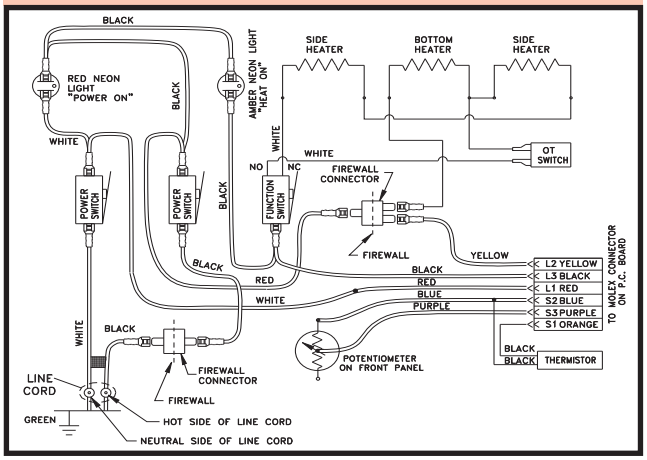

OCM & OCR SCHEMATICS

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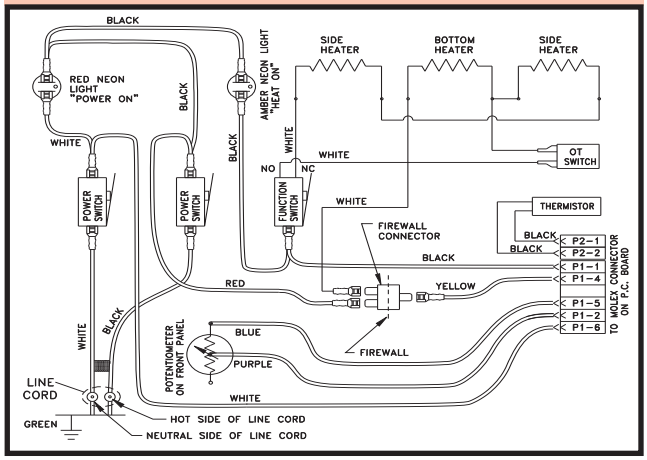

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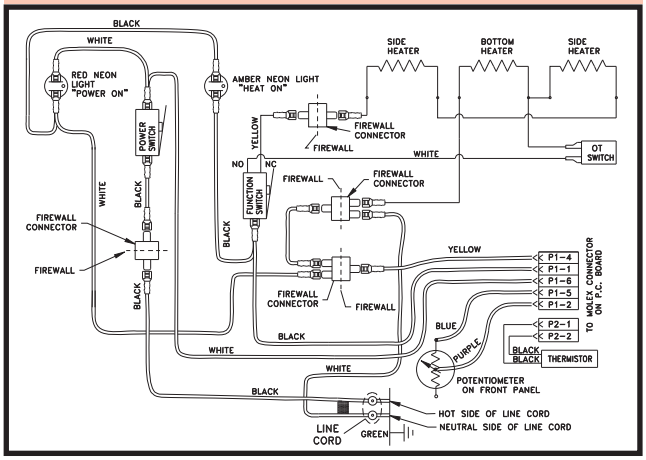

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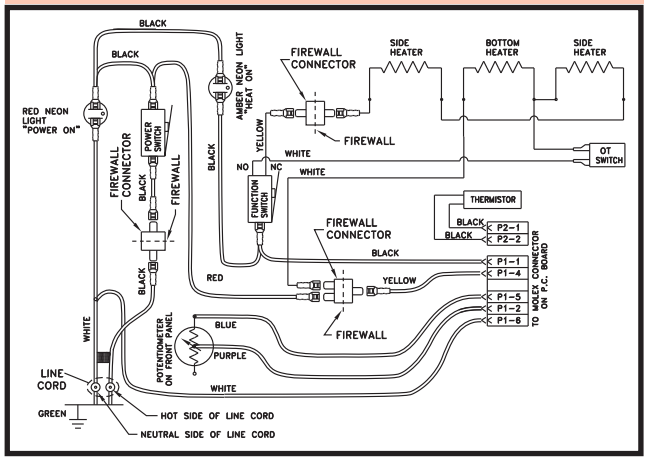

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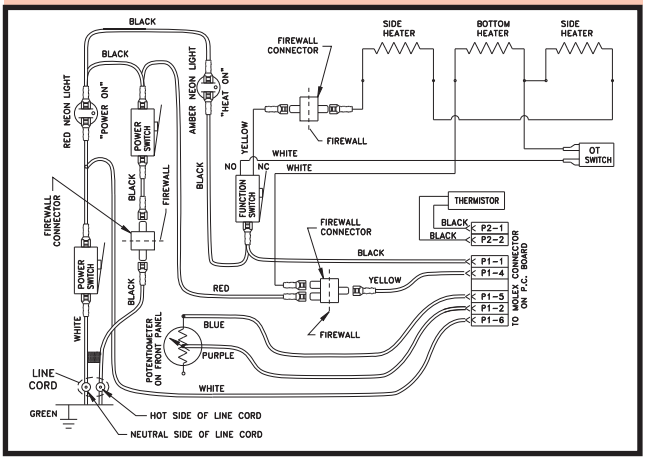

OCR
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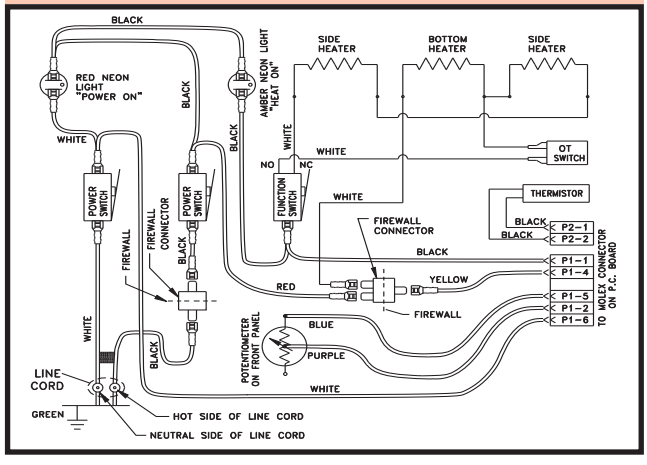

OCR
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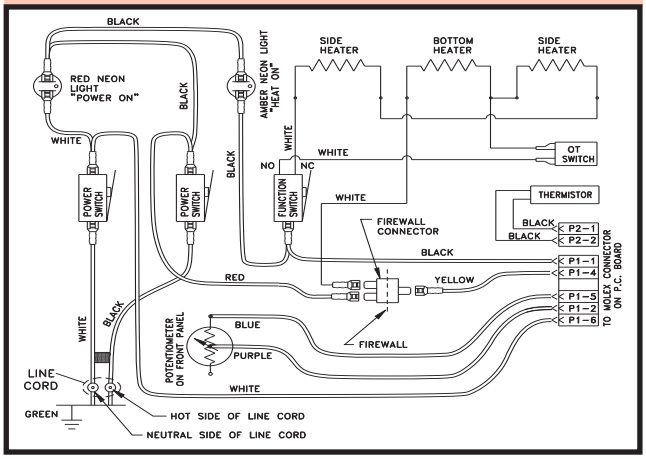
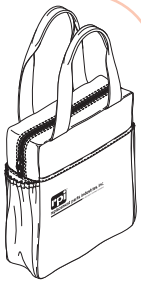


Sterilizer Cleaning Kit!

The RPI Sterilizer Cleaning Kit includes Cleansing Pad, Sponge, and a wide variety of sturdy brushes to clean the entire sterilizer – and it all comes in a convenient, black canvas carrying case with inside compartments, and side pockets.

All parts also sold separatedly including the Carrying Case.



RPK791
(Entire Kit)

Sterilizer Cleaning Solution!

PEL-CLEAN™ is a multi-purpose, slightly alkaline, mild solution developed to remove grease and grime from sterilizers. Used as directed, it will also retard the accumulation of scale deposits. Also available by the case (RPI Part # PCC250).

PCC249
(16 oz bottle)

HOW TO REPLACE HEATERS

1. UNPLUG AUTOCLAVE AND ENSURE NO PRESSURE IN CHAMBER.
2. REMOVE OUTER CASING AND DRAIN RESERVOIR.
3. TURN UNIT ON ITS SIDE.
4. REMOVE BOTTOM PLATE.
5. REMOVE BANDS AND BACKUP PLATE.
6. IF REPLACING MAIN (CENTER) ELEMENT, ALSO REMOVE OVER-TEMP SWITCH.
7. INSPECT AND CLEAN OUTER CHAMBER SURFACE
8. INSTALL NEW ELEMENT(S) MAKING SURE THAT CONTACT BETWEEN ELEMENT AND CHAMBER HAS ***NO*** GAPS – NEED TO ELIMINATE ALL HOT SPOTS WHICH COULD BURN OUT THE HEATER AND/OR CHAMBER. (**NOTE:** IF USING RPI METAL CLAD ELEMENT (PCH023 OR PCH024), REMOVE COPPER LINER ATTACHED TO OVERHEAT THERMOSTAT. ATTACH OVERHEAT THERMOSTAT (PCT042) TO TAB ON ELEMENT.)
9. REPLACE ALL WIRING.
10. REPLACE BACKUP PLATE.
11. IN SEQUENTIAL ORDER, REPLACE AND TIGHTEN PRESSURE PLATE BANDS (ALL BANDS SHOULD BE TORQUED TO 40 IN. LBS.)
12. REPLACE BOTTOM PLATE.
13. BEGIN STERILIZING CYCLE AND RECALIBRATE OVERHEAT THERMOSTAT.
14. REPLACE OUTER CASING.
15. NOTE: BEST TIME TO REPLACE OVERHEAT THERMOSTAT (PCT042) IS DURING HEATER REPLACEMENT.

HOW TO REPLACE SAFETY VALVE

1. UNPLUG AUTOCLAVE AND ENSURE NO PRESSURE IN CHAMBER.
2. REMOVE OUTER CASING.
3. LOCATE VALVE AT UPPER LEFT REAR OF CHAMBER. REMOVE FROM CHAMBER.
4. INSTALL NEW VALVE (PCV052) USING TEFLON TAPE OR PLUMBER'S PUTTY ON THREADS TO ASURE A GOOD SEAL. RE-USE NIPPLE ATTACHED TO OLD VALVE.
5. MANUALLY ACTIVATE VALVE PERIODICALLY TO CHECK PROPER FUNCTION AND SEATING.
6. REPLACE OUTER CASING.

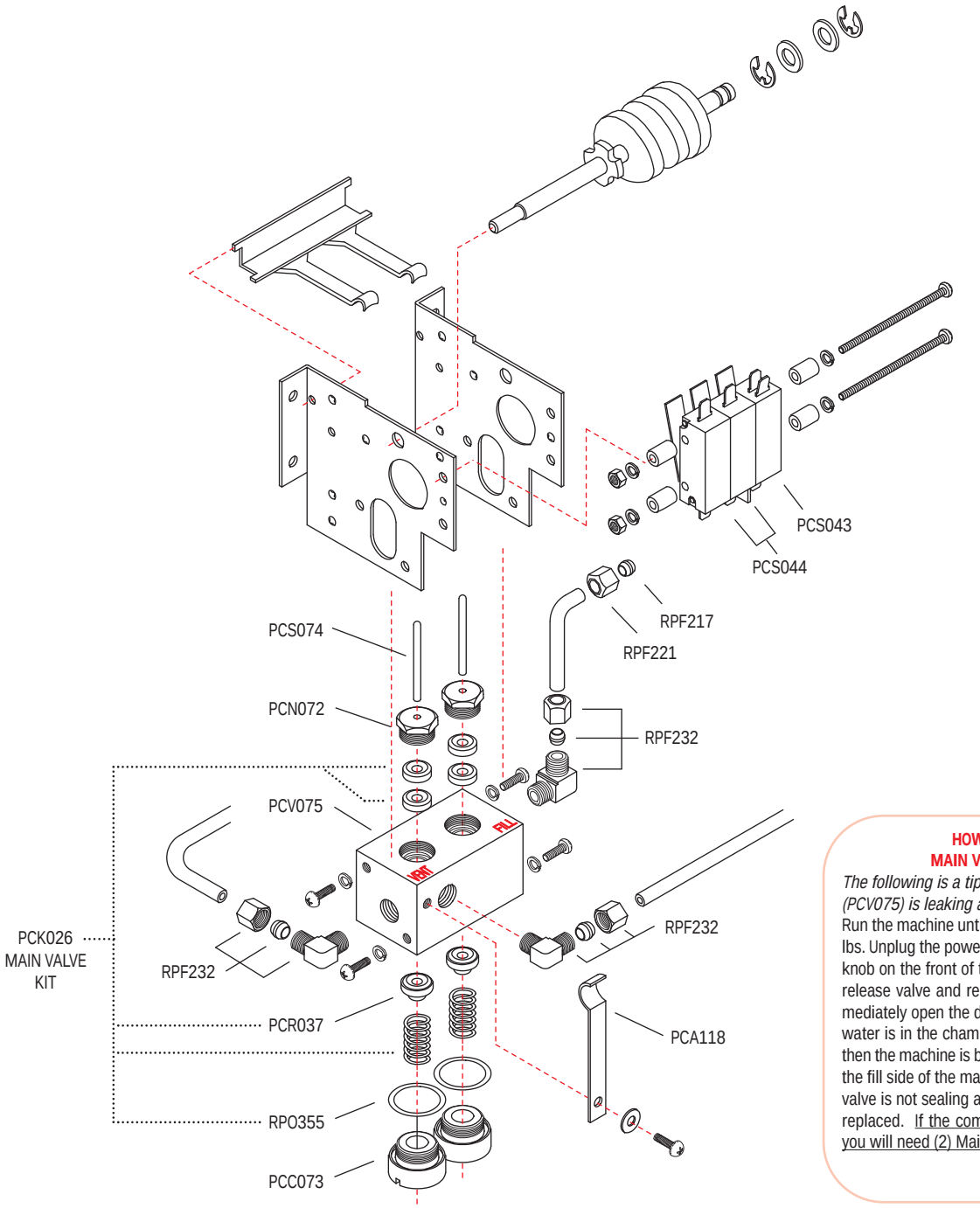
HOW TO CHECK HEATING ELEMENTS

1. PLUG IN UNIT AND PRESSURIZE FOR THESE CHECKS.

A. WITH CONTROL KNOB IN STERILIZE POSITION:
- OCM UNITS SHOULD DRAW APPROXIMATELY 10.9 AMPS @ 115VAC
- OCR AND OCR+ UNITS SHOULD DRAW APPROXIMATELY 13.9 AMPS @ 115VAC

B. WITH CONTROL KNOB IN VENT POSITION:
- OCM UNITS SHOULD DRAW APPROXIMATELY 3.6 AMPS @ 115VAC
- OCR AND OCR+ UNITS SHOULD DRAW APPROXIMATELY 4.6 AMPS @ 115VAC

C. THE ONLY SURE CHECK FOR HEATING ELEMENTS IS TO CHECK RESISTANCE ACROSS THE ELEMENT:
- OCM UNITS SHOULD BE APPROXIMATELY 10Ω
- OCR AND OCR+ UNITS SHOULD BE APPROXIMATELY 8Ω



HOW TO CHECK IF MAIN VALVE IS LEAKING

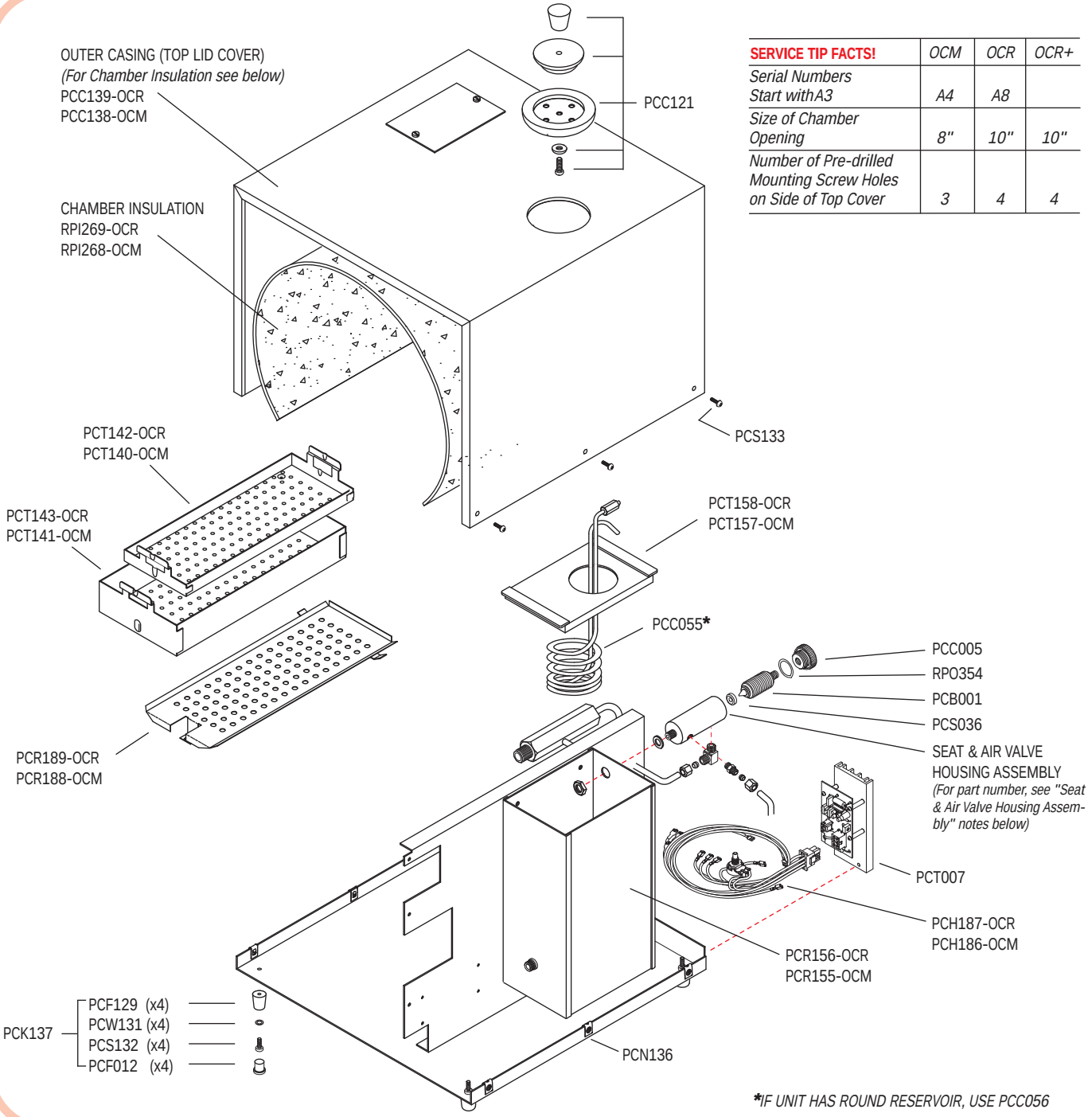
The following is a tip to determine if the Main Valve (PCV075) is leaking and needs to be replaced.
Run the machine until it pressurizes between 20-25 lbs. Unplug the power cord. DO NOT turn the control knob on the front of the machine. Pull on the safety release valve and release the steam pressure. Immediately open the door and look to see how much water is in the chamber. If the chamber is bone dry then the machine is blowing the steam back through the fill side of the main valve. This indicates that the valve is not sealing and the components need to be replaced. If the components need to be replaced, you will need (2) Main Valve Kits (PCK026).

HOW TO CLEAN MAIN VALVE OR REPLACE BUTTON RETAINER

1. UNPLUG AUTOCLAVE AND ENSURE NO PRESSURE IN CHAMBER.
2. DRAIN RESERVOIR.
3. TURN MACHINE ON ITS SIDE. UNSCREW THE TWO MAIN VALVE CAPS ON BOTTOM OF VALVE.
4. REMOVE SPRINGS AND BUTTON RETAINERS FROM VALVE BLOCK. REPLACE THE BUTTON RETAINERS IF SCORING, SCRATCHES OR GOUGES ARE FOUND ON TEFLON® SEATS. REPLACE IF NECESSARY (PCR037).
5. WHEN REASSEMBLING, ENSURE O-RINGS (RPO355) ARE PROPERLY SEATED IN GROOVES OF MAIN VALVE CAPS.

MAIN VALVE SERVICE TIPS

- IF REPLACING THE BUTTON RETAINERS, SPRINGS AND O-RINGS, THE MAIN VALVE DOES NOT NEED TO BE REMOVED FROM THE MACHINE.
- CHECK THE UP AND DOWN TRAVEL OF THE MAIN VALVE STEM. IF YOU CAN MOVE THE MAIN VALVE STEM UP AND DOWN WITH YOUR FINGERS, THE VALVE PACKING NEEDS TO BE REPLACED.
- IF THE VALVE PACKINGS NEED TO BE REPLACED: **1)** REMOVE THE MAIN VALVE FROM THE MACHINE. **2)** INSTALL THE NEW VALVE PACKINGS ONE AT A TIME. IF YOU ATTEMPT TO INSTALL BOTH PACKINGS AT THE SAME TIME, THE BOTTOM PACKING WILL HAVE A TENDENCY TO TILT TO ONE SIDE AND PREVENT PROPER SEATING. INSTALL THE FIRST PACKING AND KEEP IT SQUARE WITH THE VALVE OPENING, THEN SCREW THE MAIN VALVE NUT IN PLACE TO SEAT THE PACKING. REMOVE THE MAIN VALVE NUT. REPEAT THE PROCESS WITH THE REMAINING PACKING.



SERVICE TIP FACTS!	OCM	OCR	OCR+
Serial Numbers Start with	A3	A4	A8
Size of Chamber Opening	8"	10"	10"
Number of Pre-drilled Mounting Screw Holes on Side of Top Cover	3	4	4

*IF UNIT HAS ROUND RESERVOIR, USE PCC056

HOW TO REPLACE AIR VALVE (BELLOWS)

1. UNPLUG AUTOCLAVE AND ENSURE NO PRESSURE IN CHAMBER.
2. UNSCREW LARGE KNURLED BELLOWS CAP IN REAR OPENING OF AUTOCLAVE.
3. UNSCREW BELLOWS FROM KNURLED BELLOWS CAP. INSTALL NEW BELLOWS (PCB001) IN CAP.
4. REPLACE BELLOWS CAP AND NEW BELLOWS IN AIR VALVE HOUSING. ENSURE THAT O-RING (RPO354) IS IN GROOVE OF KNURLED BELLOWS CAP, AND NOT DAMAGED.
   (BEFORE INSTALLING THE NEW BELLOWS (PCB001) BE SURE TO CLEAN OUT THE HOUSING AND HOUSING SEAT.)

SEAT & AIR VALVE HOUSING ASSEMBLY

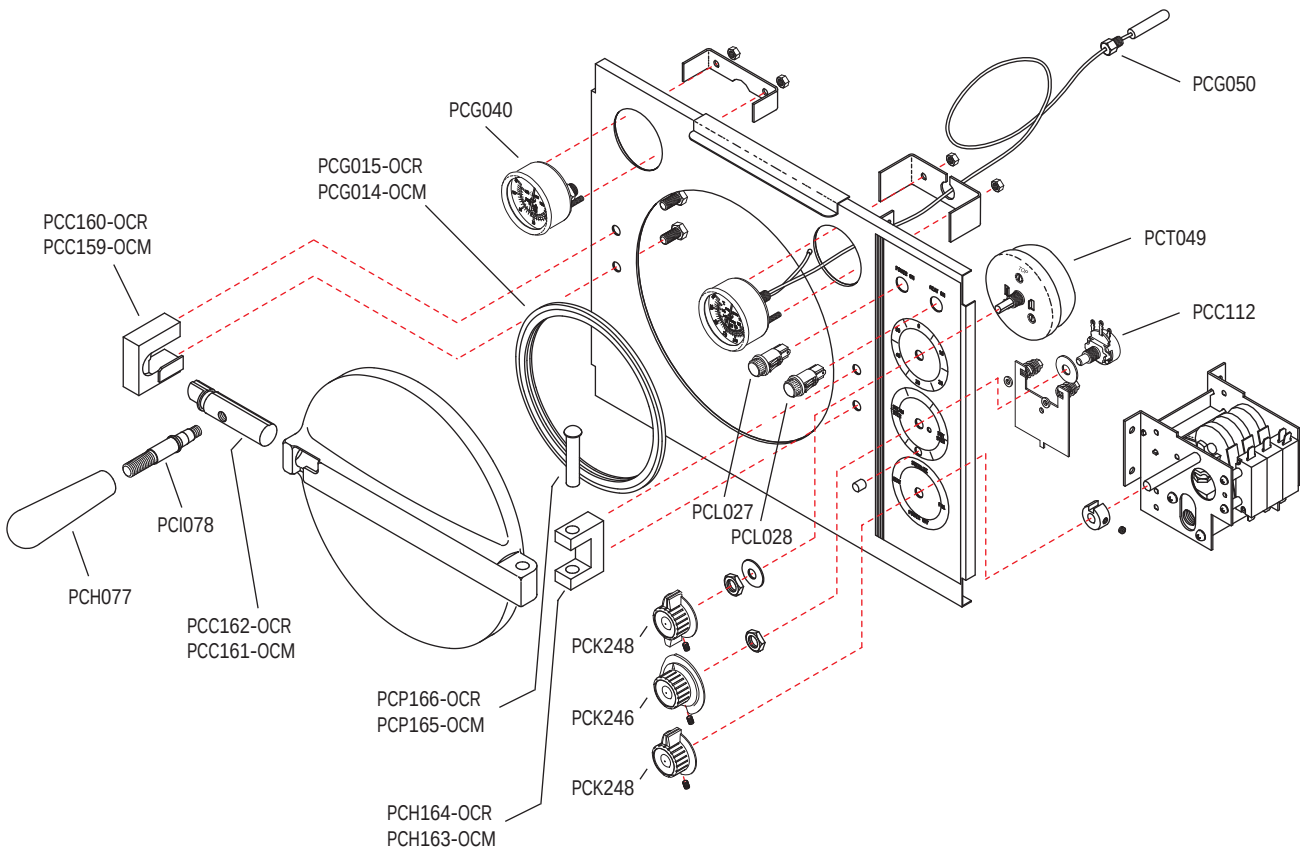
FOLLOWING IS A LISTING OF THE RPI SEAT & VALVE AIR HOUSING ASSEMBLIES THAT FIT THE OCM, OCR AND OCR+. CHOOSE THE ASSEMBLY YOU NEED BASED ON THE SERIAL NUMBER OF THE UNIT.

PCV057 - MODELS: OCM (SERIAL #34350 AND ABOVE)
OCR (SERIAL #15050 AND ABOVE)
OCR+ (SERIAL #3902 AND ABOVE)

PCV058 - MODELS: OCM (SERIAL #1001 TO 16525)
OCR (SERIAL #1001 TO 2931)

PCV059 - MODELS: OCM (SERIAL #16526 TO 34349)
OCR (SERIAL #5671 TO 15049)

PCV060 - MODEL: OCR (SERIAL #2932 TO 5670)



HOW TO REPLACE TIMER

1. UNPLUG AUTOCLAVE AND ENSURE NO PRESSURE IN CHAMBER.
2. REMOVE OUTER CASING.
3. REMOVE TIMER KNOB BY LOOSENING SET SCREW.
4. REMOVE NUT FROM TIMER SHAFT, AND REMOVE OLD TIMER.
5. INSTALL NEW TIMER (PCT049) WITH TOP MARK AT TOP OF AUTOCLAVE.
6. REPLACE KNOB AND OUTER CASING.
7. DO NOT OVER TIGHTEN TIMER NUT.

HOW TO REPLACE FRONT POTENTIOMETER

1. UNPLUG AUTOCLAVE AND ENSURE NO PRESSURE IN CHAMBER.
2. REMOVE OUTER CASING.
3. REMOVE CONTROL KNOB BY LOOSENING SET SCREW.
4. REMOVE HEX NUT FROM POTENTIOMETER SHAFT.
5. DESOLDER OR CUT BLUE AND PURPLE WIRE LEADS ATTACHED TO POTENTIOMETER.
6. STRIP WIRES, TIN AND RESOLDER TO NEW POTENTIOMETER (PCC112).
7. INSTALL POTENTIOMETER (PCC112) AND TIGHTEN HEX NUT ON SHAFT.
8. ROTATE SHAFT OF POTENTIOMETER TO 1/2 OF THE FULL CLOCKWISE POSITION.
9. BEGIN A STERILIZING CYCLE. ADJUST POTENTIOMETER UNTIL TEMPERATURE STABILIZES AT 270˚F. AFTER EACH ADJUSTMENT, ALLOW TEMPERATURE TO STABILIZE (USUALLY 10-15 MINUTES). WHEN TEMPERATURE STABILIZES AT 270˚F, REATTACH KNOB SO THAT CHROME SKIRT IS AGAINST THE STOP. THIS WILL BE YOUR MAXIMUM TEMPERATURE SETTING.
10. REPLACE OUTER CASING.

YOUR BEST SOURCE FOR REPLACEMENT PARTS TO FIT PELTON & CRANE OCM, OCR & OCR+

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RPI PART #	OEM PART #	DESCRIPTION	OCM	OCR	OCR+
PCA117	012703	DOOR HANDLE ASSEMBLY	•	•	
PCA118	004231	LOCATOR ARM-3/PKG	•	•	•
PCB001	004048	BELLOWS	•	•	•
PCB002	002143	BELLOWS EXTENSION	•	•	
PCB122	1539647	BAND (12")		•	•
PCB123	3000119	BAND (10")	•		
PCB126	004096	BOLT-12/PK	•		
PCB127	022727	BOLT-12/PKG		•	
PCB134	017985	ELECTRICAL TERMINAL BUSHING - 3/PKG	•	•	
PCC003	004431	POWER CORD WITH CONNECTORS	•	•	•
PCC004	004288	POWER CORD WITHOUT CONNECTORS	•	•	•
PCC005	004228	BELLOWS CAP	•	•	•
PCC055	004237	CONDENSER TUBE	•	•	•
PCC056	002262*	CONDENSER TUBE	•	•	
PCC062	N/A	THERMISTOR CONNECTOR	•	•	•
PCC073	004030	MAIN VALVE CAP	•	•	•
PCC112	004144	CONTROLLER	•	•	•
PCC114	4205618	CHAMBER ASSEMBLY	•		
PCC116	004435	CHAMBER ASSEMBLY		•	
PCC119	004391	CAP-DRAIN TUBE	•	•	•
PCC121	004287	RESERVOIR COVER ASSEMBLY	•	•	•
PCC138	0222452	OUTER CASING	•		
PCC139	017919	OUTER CASING		•	
PCC159	004302	CATCH BLOCK ASSEMBLY	•		
PCC160	004444	CATCH BLOCK ASSEMBLY		•	
PCC161	004149	DOOR CAM	•		
PCC162	004356	DOOR CAM		•	
PCC249	047508	PEL-CLEAN™	•	•	•
PCC250	047508	PEL-CLEAN™ (CASE)	•	•	•
PCF009	004326	FILL LINE FILTER	•	•	•
PCF011	002186	RUBBER FOOT-4/PKG	•	•	•
PCF012	004010	RUBBER FOOT INSERT - 12/PKG	•	•	•
PCF129	004120	PLASTIC TIP RETAINER FOOT - 4/PKG	•	•	•
PCG014	004014	DOOR GASKET	•		
PCG015	004341	DOOR GASKET		•	•
PCG040	3336356	PRESSURE GAUGE	•	•	•
PCG050	014451	TEMPERATURE GAUGE	•	•	•
PCH023	014603	HEATING ELEMENT (METAL CLAD)		•	•
PCH024	014601**	HEATING ELEMENT (METAL CLAD)	•		
PCH048	N/A+	HEATING ELEMENT (METAL CLAD)	•		
PCH077	004043	DOOR HANDLE	•	•	
PCH163	004151	DOOR HINGE BLOCK	•		
PCH164	004351	DOOR HINGE BLOCK		•	
PCI078	012703	DOOR HANDLE INSERT	•	•	
PCK026	N/A	MAIN VALVE KIT	•	•	•
PCK128	N/A	THERMOSTAT CONVERSION KIT	•	•	
PCK137	004436	FOOT KIT	•	•	•
PCK218	N/A	STERILIZER PM KIT	•		
PCK219	N/A	STERILIZER PM KIT		•	•
PCK224	011047	BELLOWS KIT	•	•	•
PCK225	881023	FILTER & TUBE KIT	•	•	•
PCK246	010784†	KNOB (THERMOSTAT)	•	•	•
PCK248	013015	KNOB (TIMER & FUNCTION)	•	•	•

RPI PART #	OEM PART #	DESCRIPTION	OCM	OCR	OCR+
PCL027	004095	"POWER ON" LIGHT (RED)	•	•	•
PCL028	004094	"HEAT ON" LIGHT (AMBER)	•	•	•
PCN072	004027	MAIN VALVE NUT	•	•	•
PCN136	004076	SPEEDNUT - 10/PKG	•	•	•
PCP165	004024	HINGE PIN	•		
PCP166	004433	HINGE PIN		•	
PCR037	004039	VALVE BUTTON RETAINER	•	•	•
PCR155	004305	RESERVOIR ASSEMBLY	•		
PCR156	004442	RESERVOIR ASSEMBLY		•	•
PCS036	004018	AIR RELEASE VALVE SEAT - 6/PKG	•	•	•
PCS043	004079	FUNCTION SWITCH (3 LEAD)	•	•	•
PCS044	004073	POWER SWITCH (2 LEAD)	•	•	•
PCS074	004028	MAIN VALVE STEM	•	•	•
PCS132	3324295	SCREW - 12/PKG	•	•	•
PCS133	090300	CASING SCREW - 12/PKG	•	•	•
PCS150	4205592	FRAME SUPPORT KIT	•		
PCS151	4205550	FRAME SUPPORT KIT		•	
PCT007	019110	SOLID STATE CONTROLLER	•	•	•
PCT008	019149	THERMISTOR ASSEMBLY	•	•	•
PCT010	1881023++	FILL CHAMBER TUBE	•	•	
PCT042	004108	OVERHEAT THERMOSTAT	•	•	•
PCT049	004112	BELL TIMER	•	•	•
PCT135	N/A	THERMISTOR	•	•	
PCT140	004040	INSTRUMENT TRAY (SMALL)	•		
PCT141	004141	INSTRUMENT TRAY (LARGE)	•		
PCT142	1539357	INSTRUMENT TRAY (SMALL)		•	
PCT143	1539340	INSTRUMENT TRAY (LARGE)		•	
PCT144	004234	DRAIN TUBE	•		
PCT145	002285°	DRAIN TUBE		•	
PCT146	004397°°	DRAIN TUBE		•	•
PCT157	004306	RESERVOIR TOP	•		
PCT158	004443	RESERVOIR TOP		•	
PCT169	N/A	SOLID STATE CONTROLLER	•	•	•
PCV052	004146	PRESSURE RELIEF VALVE	•	•	•
PCV057	004318+++	SEAT & AIR VALVE HOUSING ASSEMBLY	•	•	•
PCV058	002279^	SEAT & AIR VALVE HOUSING ASSEMBLY	•	•	
PCV059	011155^^	SEAT & AIR VALVE HOUSING ASSEMBLY	•	•	
PCV060	004438^^^	SEAT & AIR VALVE HOUSING ASSEMBLY		•	
PCV075	004310	MAIN VALVE BODY	•	•	•
PCW068	N/A	CONTROLLER BOARD WIRE HARNESS	•	•	•
PCW131	004229	LEVELING WASHER - 12/PKG	•	•	•
RPB792	N/A	LARGE DIA BRUSH (1-3/4")	•	•	•
RPB793	N/A	SMALL DIA BRUSH (3/8")	•	•	•
RPB794	N/A	SCRUB BRUSH	•	•	•
RPB795	N/A	HANDLE BRUSH	•	•	•
RPB796	N/A	FLEXIBLE TUBE BRUSH (7/8")	•	•	•
RPC799	N/A	CARRYING CASE	•	•	•
RPK791	N/A	CLEANING KIT	•	•	•
RPP798	N/A	CLEANSING PAD	•	•	•
RPS797	N/A	SPONGE (4-1/4" x 6")	•	•	•
RPO354	004004	AIR VALVE O-RING - 6/PKG	•	•	•
RPO355	004000	MAIN VALVE O-RING - 6/PKG	•	•	•
RPT113	N/A	MAX REGISTER THERMOMETER	•	•	•

FOOTNOTES: *OCM & OCR-OLD STYLE WITH ROUND RESERVOIR. **DOES NOT FIT SIDE POSITION. †OLDER OCM WITH FRONT DRAIN PIPE SERIAL #1001-5000. ††OCR SERIAL #1001 AND ABOVE. †††OCM SERIAL #34350 AND ABOVE – OCR SERIAL #15050 AND ABOVE. °OCR SERIAL #1001-5670 °°OCR SERIAL #5671 AND ABOVE ^OCM SERIAL #1001-16525 – OCR SERIAL #1001-2931. ^^OCM SERIAL #16526-34349 – OCR SERIAL #5671-15049. ^^^SERIAL #2932-5670 †Also OEM Part #'s 013016 (Knob only) & 004178 (Skirt only).