



## New parts to fit Chattanooga Hydrocollators!

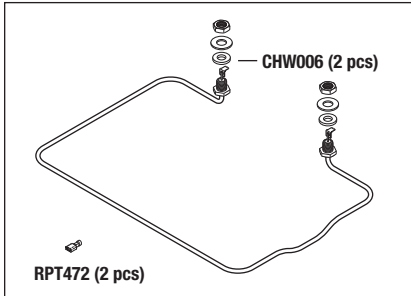
**RPI Part #CHH015**  
**OEM Part #22267**



**HEATING ELEMENT**

- 1500W, 120VAC, ~10 Ω
- Includes all parts as shown
- Also available: Bracket (Element Support) (RPI Part #CHB017)

**Fits:** Tank  
**Model:** M4

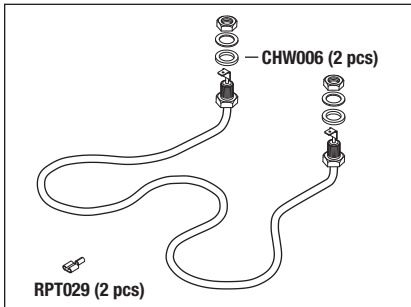


**RPI Part #CHH001**  
**OEM Part #10630**

**HEATING ELEMENT ASSEMBLY**

- 1000W, 120VAC, ~14.5 Ω
- Includes all parts as shown

**Fits:** Tank  
**Models:** E1, E2, M2, SS & SS2

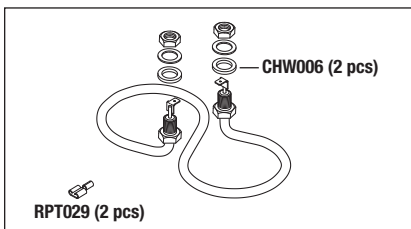


**RPI Part #CHH002**  
**OEM Part #21298**

**HEATING ELEMENT ASSEMBLY**

- 500W, 120VAC, ~30 Ω
- Includes all parts as shown

**Fits:** Tank  
**Model:** D3



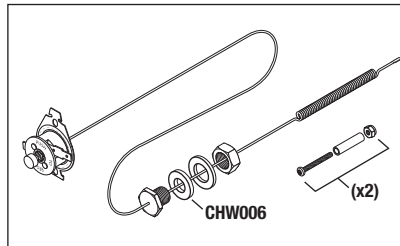
**RPI Part #CHT014**  
**OEM Part #20548**



**OVERHEAT THERMOSTAT**

- Manually resettable, Opens at 190°F (88°C)
- 10A @ 120VAC; 5A @ 240VAC
- Capillary ~ 24" lg. with soldered fitting
- Includes all parts as shown
- Also available: Bracket (Bulb Support) (RPI Part #CHB018)

**Fits:** Tank  
**Model:** M4



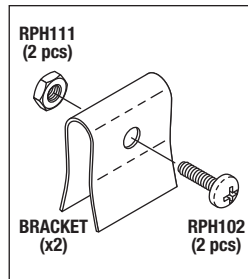
**RPI Part #CHB017**  
**OEM Part #22356**



**BRACKET (ELEMENT SUPPORT)**

- 2 per package
- Material: Stainless steel
- Includes all parts as shown

**Fits:** Heating Element  
**Model:** M4



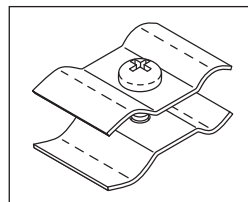
**RPI Part #CHB018**  
**OEM Part #21023**



**BRACKET (BULB SUPPORT)**

- Material: Stainless steel
- **Fits:** Attaches the Thermostat and Overheat Thermostat Capillary Bulbs to the Heating Element

**Models:** D3, E1, E2, M2, M4, SS & SS2



**RPI Part #CHW006**

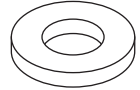
**OEM Part #** (No OEM Part # Available)



**SEALING WASHER**

- 3 per package
- Size: .445" ID X .882" OD X .125" thk.
- Material: Red silicone
- **Fits:** Thermostat and Heater Bushing

**Models:** D3, E1, E2, M2, M4, SS & SS2

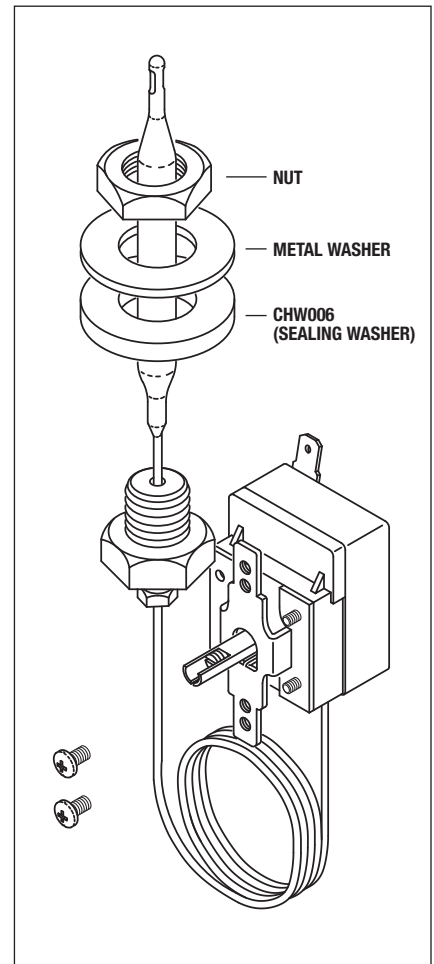


**RPI Part #CHT003**  
**OEM Part #10631**

**THERMOSTAT**

- Off at 140°F - 170°F
- 20A @ 120/240VAC
- Includes all parts as shown
- Also available: Bracket (Bulb Support) (RPI Part #CHB018)

**Fits:** Mounts to Chassis and Tank  
**Models:** D3, E1, E2, M2, M4, SS & SS2



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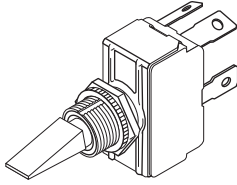
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# Orthopedics & Physical Therapy

Models: D3, E1, E2, M2, M4, SS & SS2



**RPI Part #CHS004**  
**OEM Part #23406**

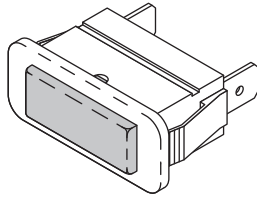


**POWER SWITCH**

- 20A @ 250VAC; DPST
- Switch (On-Off)
- .250" Tabs
- Includes: Mounting hardware

**Fits:** Chassis

**Models:** E1, E2, M2, M4, SS & SS2



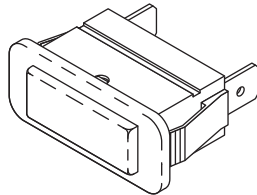
**RPI Part #CHL011**  
**OEM Part #22149**

**PILOT LIGHT (RED)**

- 1/3W @ 125VAC
- .250" Tabs
- Red lens with white body

**Fits:** Chassis

**Model:** M4



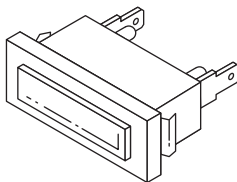
**RPI Part #CHL012**  
**OEM Part #22148 (New Style)**

**PILOT LIGHT (CLEAR)**

- New Style: .250" Tabs and 1.181" x .433" cut out
- 1/3W @ 125VAC
- Clear lens with white body

**Fits:** Chassis

**Models:** E1, E2, M2 & M4



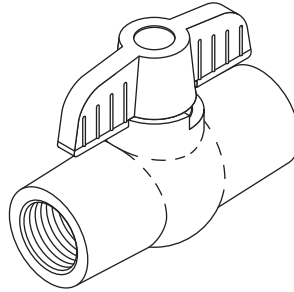
**RPI Part #CHL005**  
**OEM Part #22148 (Old Style)**

**STANDARD LIGHT**

- Old Style: .188" Tabs and 1.281" x .395" cut out
- 1/3W @ 125VAC
- Clear lens with metal bezel

**Fits:** Chassis

**Models:** E1, E2, M2, M4, SS & SS2



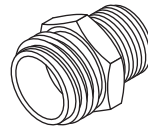
**RPI Part #CHV009**  
**OEM Part #21085**

**DRAIN VALVE (1/2")**

- Material: PVC
- Size: 1/2" FPT Inlet and Outlet
- Also available: Coupler (RPI Part #RPC810)

**Fits:** Drain Pipe

**Models:** M2, M4 & SS2



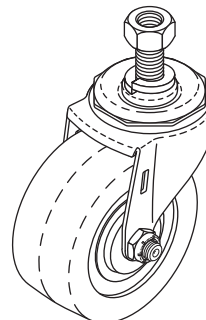
**RPI Part #RPC810**  
**OEM Part #23392**

**COUPLER**

- Material: Brass
- Size: 1/2" MPT x 3/4" male garden hose thread
- Also available: Drain Valve (1/2") (RPI Part #CHV009)

**Fits:** Drain Valve

**Models:** M2, M4 & SS2



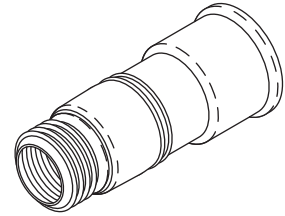
**RPI Part #CHC010**  
**OEM Part #21260**

**CASTER (3")**

- 3" dia. x 1-1/4" wide tread
- Load Capacity: 125 lbs.
- Non-marking soft rubber tread
- 7/16-14 X 7/8" Lg. threaded stem mount
- Height: 3-5/8"; Without brake
- Zinc plated steel, ball bearing swivel
- Includes: Mounting hardware

**Fits:** Chassis Base

**Model:** M4



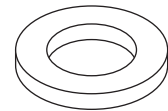
**RPI Part #RPA724**  
**OEM Part #21882**

**WATER THIEF**

- Connects a garden hose to a threadless faucet
- Also available: Washer (Hose Bib) (RPI Part #RPH756) & Drain Hose (RPI Part #CHH016)

**Fits:** Drain Hose

**Models:** E2, M2, M4, SS & SS2



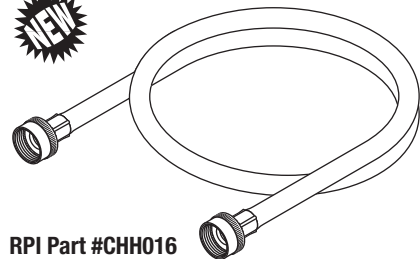
**RPI Part #RPH756**  
**OEM Part #**

**WASHER (HOSE BIB)**

- 10 per package
- Material: Red rubber
- Fits any standard garden hose thread
- Also available: Drain Hose (RPI Part #CHH016) & Water Thief (RPI Part #RPA724)

**Fits:** Drain Hose

**Models:** E2, M2, M4, SS & SS2



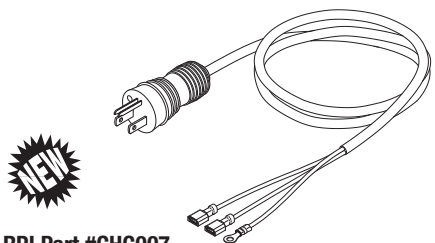
**RPI Part #CHH016**  
**OEM Part #21635**

**DRAIN HOSE**

- Material: Black rubber
- Length: 4 ft
- Fitting Size: 3/4" female garden hose thread
- Includes: (2 pcs) Washer (Hose Bib) (RPI Part #RPH756)
- Also available: Water Thief (RPI Part #RPA724)

**Fits:** Coupler

**Models:** E2, M2, M4, SS & SS2



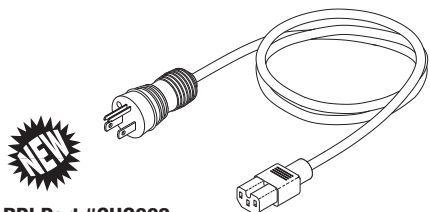
**RPI Part #CHC007**  
**OEM Part #20568**

**HOSPITAL GRADE POWER CORD**

- Length: 8 ft.
- Splash resistant
- 14/3 SJTOW, 105°C; 15A @ 125VAC
- Plug: NEMA 5-15P; Connector: (1) #10 Ring Terminal & (2) 1/4" QC Terminals
- Color: Black; .328" OD
- Also available: Strain Relief (RPI Part #RPB164)

**Fits:** Chassis

**Model:** M4



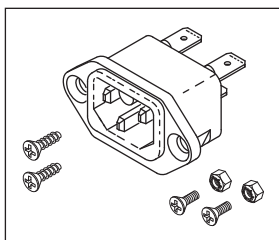
**RPI Part #CHC008**  
**OEM Part #20909**

**HOSPITAL GRADE POWER CORD**

- Length: 8 ft.
- Splash resistant
- Black, 14/3 SJTOW, 105°C; 15A @ 125VAC
- Plug Type: NEMA 5-15P
- Connector Type: EN60320-C15 (Keyed mating feature)
- Also available: AC Inlet Receptacle (RPI Part #RPR710)

**Fits:** AC Inlet Receptacle

**Model:** M4



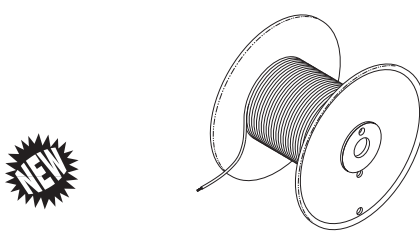
**RPI Part #RPR710**  
**OEM Part #20908**

**AC INLET RECEPTACLE**

- 15A @ 125VAC
- .250" Tabs
- Keyed Mating feature
- Includes all parts as shown

**Fits:** Chassis

**Model:** M4



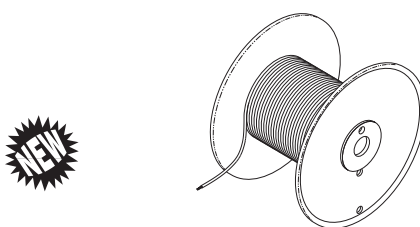
**RPI Part #RPW803**

**OEM Part #21031 (Harness Complete), 61579**  
**(Harness Complete) & 21617 (Harness Complete)**

**HOOK UP WIRE (BROWN)**

- Sold by the foot (Reel NOT included); Color: Brown
- #14 AWG, 41/30 strand, UL3173
- Voltage Rating: 600V
- Insulation: Polyolefin
- Max. Operating Temperature: 257°F (125°C)

**Models:** E1, E2, M2, M4, SS & SS2



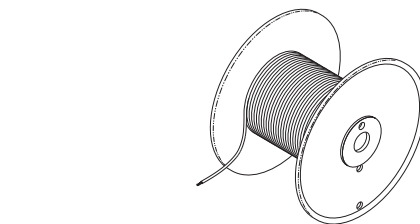
**RPI Part #RPW804**

**OEM Part #21031 (Harness Complete), 61579**  
**(Harness Complete) & 21617 (Harness Complete)**

**HOOK UP WIRE (BLUE)**

- Sold by the foot (Reel NOT included); Color: Blue
- #14 AWG, 41/30 strand, UL3173
- Voltage Rating: 600V
- Insulation: Polyolefin
- Max. Operating Temperature: 257°F (125°C)

**Models:** E1, E2, M2, M4, SS & SS2



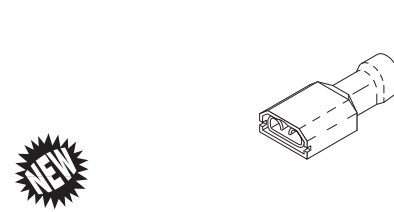
**RPI Part #RPW382**

**OEM Part #21031 (Harness Complete), 61579**  
**(Harness Complete) & 21617 (Harness Complete)**

**HOOK UP WIRE (BLACK)**

- Sold by the foot (Reel NOT included); Color: Black
- #14 AWG, 41/30 strand, UL3173
- Voltage Rating: 600V
- Insulation: Polyolefin
- Max. Operating Temperature: 257°F (125°C)

**Models:** E1, E2, M2, M4, SS & SS2



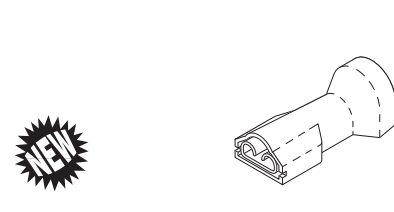
**RPI Part #RPT472**

**OEM Part #21031 (Harness Complete), 61579**  
**(Harness Complete) & 21617 (Harness Complete)**

**QC TERMINAL (1/4 FEMALE)**

- 20 per package
- Fully Insulated; Color: Blue
- Size: For #14 - 16 AWG Wire

**Models:** E1, E2, M2, M4, SS & SS2



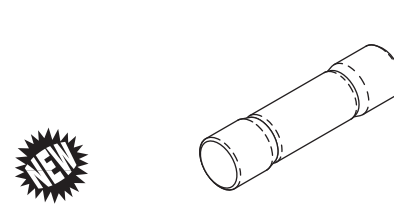
**RPI Part #RPT802**

**OEM Part #21031 (Harness Complete), 61579**  
**(Harness Complete) & 21617 (Harness Complete)**

**QC TERMINAL (1/4 FEMALE)**

- 20 per package
- Fully Insulated; Color: Yellow
- For #10-12 AWG Wire

**Models:** E1, E2, M2, M4, SS & SS2



**RPI Part #RPF764**

**OEM Part #20906**

**FUSE (15A) - FAST ACTING**

- 1 per package
- 15A @ 600VAC
- Size: 13/32" dia. x 1-1/2" lg.

**Fits:** Fuse Holder

**Model:** M4



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**New Parts to fit  
Chattanooga  
Hydrocollators!**

## List of RPI parts to fit Chattanooga Hydrocollators

RPI PART #	OEM PART #	DESCRIPTION	MODELS						
			D3	E1	E2	M2	M4	SS	SS2
CHB017	22356	Bracket (Element Support) - 2/Pkg					•		
CHB018	21023	Bracket (Bulb Support)	•	•	•	•	•	•	•
CHC007	20568	Hospital Grade Power Cord					•		
CHC008	20909	Hospital Grade Power Cord					•		
CHC010	21260	Caster (3")					•		
CHH001	10630	Heating Element Assembly		•	•	•		•	•
CHH002	21298	Heating Element Assembly	•						
CHH015	22267	Heating Element					•		
CHH016	21635	Drain Hose			•	•	•	•	•
CHL005	22148 (Old Style)	Standard Light		•	•	•	•	•	•
CHL011	22149	Pilot Light (Red)					•		
CHL012	22148 (New Style)	Pilot Light (Clear)		•	•	•	•*	•	•
CHS004	23406	Power Switch		•	•	•	•	•	•
CHT003	10631	Thermostat	•	•	•	•	•	•	•
CHT014	20548	Overheat Thermostat					•		
CHV009	21085	Drain Valve (1/2")				•	•		•
CHW006	No OEM Part # Available	Sealing Washer - 3/Pkg	•	•	•	•	•	•	•
RPA724	21882	Water Thief			•	•	•	•	•
RPC810	23392	Coupler				•	•		•
RPF764	20906	Fuse (15A) - Fast Acting					•		
RPH756	No OEM Part # Available	Washer (Hose Bib) - 10/Pkg			•	•	•	•	•
RPR710	20908	AC Inlet Recepticle					•		
RPT472	21031 (Harness Complete) 21617 (Harness Complete) 61579 (Harness Complete)	QC Terminal (1/4 Female) - 20/Pkg		•	•	•	•	•	•
RPT802	21031 (Harness Complete) 21617 (Harness Complete) 61579 (Harness Complete)	QC Terminal (1/4 Female) - 20/Pkg		•	•	•	•	•	•
RPW382	21031 (Harness Complete) 21617 (Harness Complete) 61579 (Harness Complete)	Hook Up Wire (Black) - Sold by the Foot		•	•	•	•	•	•
RPW803	21031 (Harness Complete) 21617 (Harness Complete) 61579 (Harness Complete)	Hook Up Wire (Brown) - Sold by the Foot		•	•	•	•	•	•
RPW804	21031 (Harness Complete) 21617 (Harness Complete) 61579 (Harness Complete)	Hook Up Wire (Blue) - Sold by the Foot		•	•	•	•	•	•

\* Fits M4 Serial #5840 to present

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