New parts to fit Chattanooga Hydrocollators!

RPI Part #CHH015
OEM Part #22267
HEATING ELEMENT
• 1500W, 120VAC, ~10 Ω
• Includes all parts as shown
• Also available: Bracket (Element Support) (RPI Part #CHB017)
Fits:
Model: M4

RPI Part #CHT014
OEM Part #20548
OVERHEAT THERMOSTAT
• Manually resettable, Opens at 190°F (88°C)
• 10A @ 120VAC; 5A @ 240VAC
• Capillary ~ 24" lg. with soldered fitting
• Includes all parts as shown
• Also available: Bracket (Bulb Support) (RPI Part #CHB018)
Fits:
Model: M4

RPI Part #CHW006
OEM Part #: (No OEM Part # Available)
SEALING WASHER
• 3 per package
• Size: .445" ID X .882" OD X .125" thk.
• Material: Red silicone
Fits: Thermostat and Heater Bushing
Models: D3, E1, E2, M4, SS & SS2

RPI Part #CHH001
OEM Part #10630
HEATING ELEMENT ASSEMBLY
• 1000W, 120VAC, ~14.5 Ω
• Includes all parts as shown
Fits:
Models: E1, E2, M2, SS & SS2

RPI Part #CHB017
OEM Part #22356
BRACKET (ELEMENT SUPPORT)
• 2 per package
• Material: Stainless steel
• Includes all parts as shown
Fits: Heating Element
Model: M4

RPI Part #CHB018
OEM Part #21023
BRACKET (BULB SUPPORT)
• Material: Stainless steel
Fits: Attaches the Thermostat and Overheat Thermostat Capillary Bulbs to the Heating Element
Models: D3, E1, E2, M4, SS & SS2

RPI Part #CHT003
OEM Part #10631
THERMOSTAT
• Off at 140°F - 170°F
• 20A @ 120/240VAC
• Includes all parts as shown
• Also available: Bracket (Bulb Support) (RPI Part #CHB018)
Fits: Mounts to Chassis and Tank
Models: D3, E1, E2, M2, M4, SS & SS2

replacement parts industries, inc.
CALL (800) 221-9723 • FAX (818) 882-7028 • EMAIL order@riparts.com • WEBSITE www.rpiparts.com

The above parts are manufactured by Replacement Parts Industries, Inc. to fit Chattanooga equipment. All product names used in this document are trademarks or registered trademarks of their respective holders. Show 10/12
Orthopedics & Physical Therapy
Models: D3, E1, E2, M2, M4, SS & SS2

**DRAIN HOSE**
- Material: Black rubber
- Length: 4 ft
- Fitting Size: 3/4" female garden hose thread
- Includes: (2 pcs) Washer (Hose Bib) (RPI Part #RPH756) & Drain Hose (RPI Part #CHH016)

Fits: Drain Hose
Models: E2, M2, M4, SS & SS2

**DRAIN VALVE (1/2")**
- Material: PVC
- Size: 1/2" FPT Inlet and Outlet
- Also available: Coupler (RPI Part #RPC810)

Fits: Drain Valve
Models: M2, M4 & SS2

**COUPLER**
- Material: Brass
- Size: 1/2" MPT x 3/4" male garden hose thread
- Also available: Drain Valve (1/2") (RPI Part #CHV009)

Fits: Chassis
Models: E1, E2, M2, M4 & M4

**CASTER (3")**
- 3" dia. x 1-1/4" wide tread
- Load Capacity: 125 lbs.
- Non-marking soft rubber tread
- 7/16-14 x 7/8" Lg. threaded stem mount
- Height: 3-5/8"; Without brake
- Zinc plated steel, ball bearing swivel
- Includes: Mounting hardware

Fits: Chassis Base
Model: M4

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**PILOT LIGHT (RED)**
- 1/3W @ 125VAC
- 250° Tabs
- Red lens with white body

Fits: Chassis
Model: M4

**PILOT LIGHT (CLEAR)**
- New Style: .250" Tabs and 1.181" x .433" cut out
- 1/3W @ 125VAC
- Clear lens with white body

Fits: Chassis
Models: E1, E2, M2 & M4

**POWER SWITCH**
- 20A @ 250VAC; DPST
- Switch (On-Off)
- 250° Tabs
- Includes: Mounting hardware

Fits: Chassis
Models: E1, E2, M2, M4, SS & SS2

**STANDARD LIGHT**
- Old Style: .188" Tabs and 1.281" x .395" cut out
- 1/3W @ 125VAC
- Clear lens with metal bezel

Fits: Chassis
Models: E1, E2, M2, M4, SS & SS2

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**WASHER (HOSE BIB)**
- 10 per package
- Material: Red rubber
- Fits any standard garden hose thread
- Also available: Drain Hose (RPI Part #CHH016) & Water Thief (RPI Part #RPA724)

Fits: Drain Hose
Models: E2, M2, M4, SS & SS2

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**POWER SWITCH**
- 20A @ 250VAC; DPST
- Switch (On-Off)
- 250° Tabs
- Includes: Mounting hardware

Fits: Chassis
Models: E1, E2, M2, M4, SS & SS2

**DRAIN HOSE**
- Material: Black rubber
- Length: 4 ft
- Fitting Size: 3/4" female garden hose thread
- Includes: (2 pcs) Washer (Hose Bib) (RPI Part #RPH756)

Fits: Coupler
Models: E2, M2, M4, SS & SS2
**HOSPITAL GRADE POWER CORD**

- **RPI Part #CHC007**
  - **OEM Part #20568**
  - **Length**: 8 ft.
  - **Splash resistant**
  - **14/3 SJTOW, 105°C; 15A @ 125VAC**
  - **Plug**: NEMA 5-15P; Connector: (1) #10 Ring Terminal & (2) 1/4” QC Terminals
  - **Color**: Black; .328” OD
  - **Also available**: Strain Relief (RPI Part #RP8164)

**Fits**: Chassis

**Model**: M4

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**HOSPITAL GRADE POWER CORD**

- **RPI Part #CHC008**
  - **OEM Part #20909**
  - **Length**: 8 ft.
  - **Splash resistant**
  - **Black, 14/3 SJTOW, 105°C; 15A @ 125VAC**
  - **Plug Type**: NEMA 5-15P
  - **Connector Type**: EN60320-C15 (Keyed mating feature)
  - **Also available**: AC Inlet Recepticle (RPI Part #RPR710)

**Fits**: AC Inlet Recepticle

**Model**: M4

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**HOOK UP WIRE (BROWN)**

- **RPI Part #RPW803**
  - **OEM Part #21031** (Harness Complete), 61579 (Harness Complete) & 21617 (Harness Complete)
  - **Sold by the foot (Reel NOT included)**:
    - **Color**: Brown
    - **#14 AWG, 41/30 strand, UL3173**
    - **Voltage Rating**: 600V
    - **Insulation**: Polyolefin
    - **Max. Operating Temperature**: 257°F (125°C)

**Models**: E1, E2, M2, M4, SS & SS2

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**HOOK UP WIRE (BLUE)**

- **RPI Part #RPW804**
  - **OEM Part #21031** (Harness Complete), 61579 (Harness Complete) & 21617 (Harness Complete)
  - **Sold by the foot (Reel NOT included)**:
    - **Color**: Blue
    - **#14 AWG, 41/30 strand, UL3173**
    - **Voltage Rating**: 600V
    - **Insulation**: Polyolefin
    - **Max. Operating Temperature**: 257°F (125°C)

**Models**: E1, E2, M2, M4, SS & SS2

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**AC INLET RECEPTICLE**

- **RPI Part #RPR710**
  - **OEM Part #20908**
  - **15A @ 125VAC**
  - **250° Tabs**
  - **Keyed Mating feature**
  - **Includes all parts as shown**

**Fits**: Chassis

**Model**: M4

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**FUSE (15A) - FAST ACTING**

- **RPI Part #RPT764**
  - **OEM Part #20906**
  - **1 per package**
  - **15A @ 600VAC**
  - **Size**: 13/32” dia. x 1-1/2” lg.

**Fits**: Fuse Holder

**Model**: M4

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**Call Us Toll-Free Monday–Friday, 8:00 AM–4:30 PM (Pacific Time), (800) 221-9723**
List of RPI parts to fit Chattanooga Hydrocollators

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<td>21031 (Harness Complete)</td>
<td>Hook Up Wire (Blue) - Sold by the Foot</td>
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* Fits M4 Serial #5840 to present