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VPK128 BRUSH KIT INSTALLATION INSTRUCTIONS

To ensure maximum motor performance, motor brushes must be replaced every 300 hours.

WARNING: Disconnect power to pump before performing any service.

- 1) Unscrew the brush cap from the motor and remove the conical spring, the anti-rotational clip and the brush/spring assembly.
- 2) Install the new brushes and associated parts as illustrated below. **IMPORTANT:** Note the direction of the curvature of the front of the brush and install the brush/spring assembly as shown in the illustration below. Install 1 each of the anti-rotational clip, conical spring and brush cap on both sides of the motor.
- 3) Restore power and check pump operation. Be careful not to run the pump dry.
- 4) Write the date on the PM sticker and affix the sticker to the pump motor.

