



Healthcare Components Group

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TUB072 RUBBER BOOT FOR DOOR SWITCH INSTALLATION INSTRUCTIONS

Using the rubber boot for door switch may prevent early switch failure by protecting the switch from steam. Remove the old rubber boot, if present, and install the new rubber boot. If installing for the first time, remove the main cover and disconnect the ground wire. The ground wire is attached to the main cover and can be a QD terminal (pull off/push on terminal) or a ring terminal held on by a screw stud with a nut and washer. Remove the door switch inner panel nut, and only use the lock washer on the door switch. The new rubber boot has a panel

nut built in and is used to tighten the door switch. Make the necessary adjustments to the Door Switch Activator (HCG/RPI Part #TUA066) after you have installed the boot. Reinstall the main cover if removed.

SERVICE TIPS

- The Door Switch Activator is a spring loaded activator that can be adjusted by tightening or loosening the screw. Adjustments must be made so that when the door is closed (i.e. the door gasket comes in contact and is completely sealed with the chamber surface), and the final turn of the door closing device has been completed, two things will happen: 1) the door switch will make a "click" sound; and, 2) the Heat-On light will illuminate (which means that the heaters have been activated). After adjustments have been made, check for steam leaks around the door.
- When replacing an old door gasket with a new one, recheck the positioning of the door switch and activator, then make any necessary adjustments. After adjustments have been made, check for steam leaks around the door.

Order of Assembly

