



"The Alternate Source™"

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STA040 OUTPUT DRIVE ASSEMBLY INSTALLATION INSTRUCTIONS

CAUTION

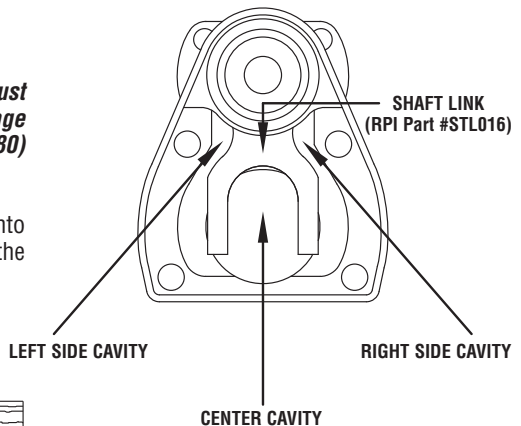
Head assembly must be lubricated before use.

1. Position Output Drive Assembly (RPI Part #STA040) per illustration below.
2. Rotate Shaft Link (RPI Part #STL016) of the head assembly to the right, and fill the left side cavity with one-third of the enclosed package of Bearing Grease (RPI Part #RPL680).
3. Rotate Shaft Link to the left, and fill the right side cavity with one-half of the remaining grease.
4. Position the Shaft Link in the center, and apply the remaining grease.
5. Actuate shaft assembly back and forth to spread the grease evenly before use.

OUTPUT DRIVE ASSEMBLY (RPI Part #STA040)

Caution: The Output Drive Assembly must be lubricated with the enclosed package of Bearing Grease (RPI Part #RPL680) before use.

Evenly distribute the package of grease into the left, right, and center cavities of the head assembly.



BEARING GREASE (RPI Part #RPL680)