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PCH083, PCH089, PCH091 & PCH092 HEATERS INSTALLATION INSTRUCTIONS

IMPORTANT: Due to differing manufacturing technologies and methods, the Heater may have a dull/oxidized appearance. Please note that the appearance does not impact the quality or function of the Heater.

1. Remove old heater in normal fashion.
2. Inspect and clean outside of chamber.
3. Install new heaters, making sure that contact between heater and chamber is evenly distributed.

CAUTION: To assure no burnouts due to hot spots, be certain that:

- A. Chamber surface is dry and smooth.
 - B. Contact of heater to chamber is completely even and uniform.
4. Sequentially tighten tie down bands. The same amount of torque should be applied to all four bands (40 in. lbs.).
 5. Perform final inspection. Verify that the curvature of the heaters matches the chamber and no gaps exist. Allow 10-15 minutes "burn-in" time.

NOTE: Excessive tightening of nuts may cause heater to fail.