



replacement parts industries, inc.

CALL 800-221-9723 or 818-882-8611 • FAX 818-882-7028
E-MAIL: techsupport@rpiparts.com • WEBSITE: www.rpiparts.com

PCB237 BELLOWS INSTALLATION INSTRUCTION

1. Remove the pressure stat assembly from the machine.
2. Remove the microswitch.
3. Rotate the control shaft completely, allowing the spring to fall free of the actuator. Remove spring.
4. Remove the "E" ring from the bellows.
5. Remove the hex nut from the bellows and then remove the defective bellows from the assembly. *Note: Hex nut has left handed (LH) threads.*
6. Working the repair in reverse, install the new bellows.
7. Using your fingers on one hand to depress the actuator and compress the bellows, push the spring back onto the stainless steel bushing with your other hand.
8. Rotate the control shaft and verify proper movement of the spring against the actuator.
9. Reinstall the microswitch.
10. Reinstall the pressure stat assembly in the machine.
11. Before installing the knob back on the pressure stat, run a sterilization cycle to orientate the knob with the temperature that is registered on the gauge.

