



"The Alternate Source"SM

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MIK202

FILL/VENT MANIFOLD KIT INSTALLATION INSTRUCTIONS

NOTE: When Assembling this manifold, use the included Teflon[®] Tape (RPI Part #RPT579) on all pipe threads.

To avoid interference problems between solenoid valves and fittings, we recommend you follow this assembly order:

1. Assemble the Branch Tee (RPI Part #RPF860) to the "In" port of the Fill (Large) Solenoid Valve (RPI Part #MIS042).
2. Assemble the 1/8" x 1/4" NPT Elbow (RPI Part #RPF858) to the "In" port of the Vent (Small) Solenoid Valve (RPI Part #MIS043).
3. Assemble the 1/4" Tubing Elbow (RPI Part #RPF231) to the "Out" port of the Vent Valve.
4. Now assemble the Vent Valve Assembly onto the Branch Tee.
5. Assemble the 3/8" Tubing Elbow (RPI Part #RPF861) onto the Branch Tee.
6. Depending on the tubing configuration of the machine, assemble either the 45° Elbow (RPI Part #RPF859) **-OR-** the Barb (RPI Part #RPF763) to the "Out" port of the Fill Valve.

FILL/VENT MANIFOLD ASSEMBLY

