

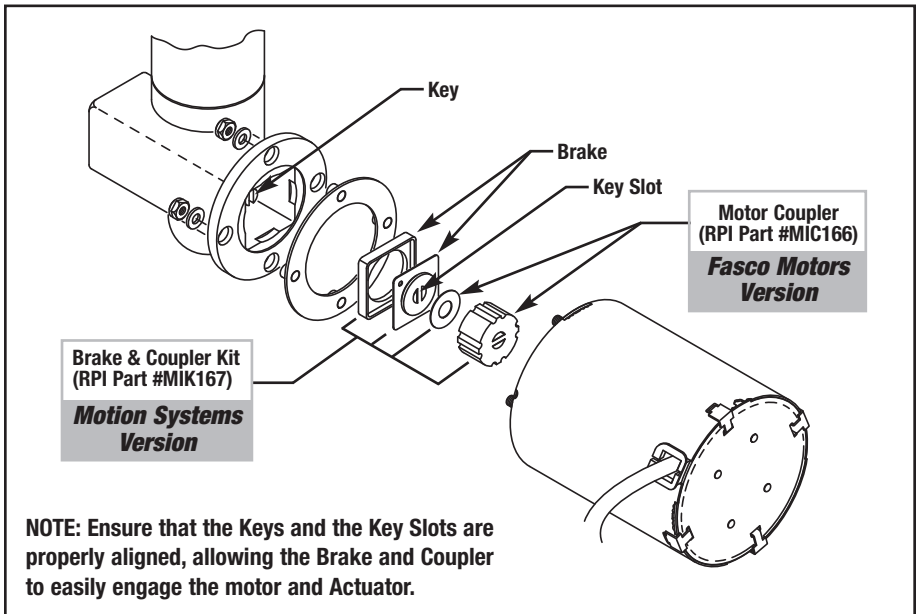


# INSTALLATION INSTRUCTIONS

## RPI Part #MIC166 - Motor Coupler

## RPI Part #MIK167 - Brake & Coupler Kit

1. Remove the actuator. (Note: Instructions on how to remove the actuator, can be found on the RPI website, under the Part # of the actuator – see chart below.)
2. Separate the motor from the actuator and replace the motor coupler and brake (**see Figure below**). Note: *The Brake is not used in actuator assemblies manufactured by Fasco.*
3. Reinstall the actuator. (Note: Instructions on how to reinstall the actuator, can be found on the RPI website, under the Part # of the actuator – see chart below.)



*For instructions on how to remove and reinstall the actuator, locate the RPI Part # below associated with the actuator, go to [www.rpiparts.com](http://www.rpiparts.com), key in the RPI Part # in the Quick Search box, and select the Installation Instructions icon at the top of the page.*

RPI Part #	Actuator Type	Fits Model(s) & Serial # Prefixes
MIA164	Back & Foot	411-001 thru -008: Serial # prefixes AV & DJ 419-001 and -002: Serial # prefix AY
MIA165	Base & Tilt	411-001 thru -008: Serial # prefixes AV & DJ 419-001 and -002: Serial # prefix AY
MIA215	Foot	411-009 thru -018: All Serial #'s
MIA216	Back	411-009 thru -018: All Serial #'s
MIA218	Tilt	411-009 thru -018: All Serial #'s