

MIA312 ACTUATOR (BACK) INSTALLATION INSTRUCTIONS

REMOVAL

1. Raise BACK UP all the way.
2. Unplug the table power cord from the wall outlet.
 See "WARNING" note below.



WARNING: Disconnect the power from the table before removing covers/shrouds or making any repairs to prevent the possibility of electrical shock, severe personal injury, or death.

3. While supporting the back, remove and retain the clevis pin and all associated hardware from the table back bracket.
4. Fold the back section over onto the seat section.
5. Remove the back cover and retain with hardware for later use.
6. Remove the motor cover and retain with hardware for later use.
7. Disconnect (3) in-line connector set wires from the actuator wires (*see Figure 1*).
8. Remove and retain (2) shoulder bolts securing the base of the actuator to the back pivot brackets.
9. Remove the back actuator from the table by sliding the clevis shaft assembly out of the slide extrusions.
10. From each end of the clevis pin, remove the slide bearing, link bar and bearing washer.
11. Remove the e-rings from each end of the clevis pin and remove and retain clevis pin and e-rings for later use.

INSTALLATION

Install all parts in reverse order.

Figure 1

