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IES023 (Old RPI Part #DAS023) BRAKE SWITCH ASSEMBLY INSTALLATION INSTRUCTIONS

- 1) Remove switch assembly and mounting bracket from centrifuge.
- 2) Remove the two screws and hex nuts that secure switches to mounting bracket. Both switches can now be removed from bracket.
- 3) Disconnect all wires, noting where they belong.
- 4) Remove the two screws in the replacement switch assembly and place switches in mounting bracket. Replace the two screws and nuts.
- 5) Re-wire switches per diagram to the right.
- 6) Test centrifuge.
- 7) Install assembly back into centrifuge.

BOTTOM VIEW OF SWITCHES

