® replacement parts industries, inc.
CALL 800-221-9723 or 818-882-8611 • FAX 818-882-7028
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RPI PART #GXK026, GXK027, GXK028, GXK029, GXK030 & GXK031
INLET & OUTLET TUBING KITS
INSTALLATION INSTRUCTIONS

1) Connect the inlet or outlet tubing to the corresponding hose interface at the rear of the processor – see **Table A-Hose Interface** below. Make sure the tubing spiral insert securely fits into the hose interface nipple. Place (1) of the enclosed Kwik™ clamps around the tubing at the hose interface. Tighen the tubing in place with the Kwik clamp, using pliers for a snug fit. Do not overtighten. Position the tubing so that the liquid will flow down to the containers.

Table A - Hose Interface

HOSE INTERFACE	OEM TUBING	RPI TUBING AND SPIRAL INSERT COLOR
DEVELOPER	RED TUBING	CLEAR TUBING WITH **RED** SPIRAL INSERT
FIXER	BLUE TUBING	CLEAR TUBING WITH **BLUE** SPIRAL INSERT
WASHER	CLEAR TUBING	CLEAR TUBING WITH **BLACK** SPIRAL INSERT

2) Once tubing is in place, cut the tubing and spiral insert to the desired length, but as short as practical while keeping the tubing free from sharp bends, dips, kinks, loops or any other obstruction. Place (1) of the enclosed Kwik™ clamps around the tubing at the solution pickup tube end. Connect the tubing to the corresponding containers at the pickup tube nipples - see **Table B - Inlet and Outlet Lines**. Make sure the tubing spiral insert securely fits into the pickup tube nipple. Tighen the tubing in place with the Kwik™ clamp, using pliers for a snug fit. Do not overtighten.

Table B - Inlet and Oulet Lines

TUBING	LINE
SMALL DIAMETER	INLET LINE
LARGE DIAMETER	OUTLET LINE

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