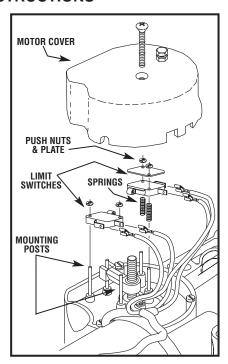
DES608 LIMIT SWITCH REPLACEMENT KIT INSTALLATION INSTRUCTIONS

- 1. Raise the chair to its highest position. Disconnect AC power to chair.
- Remove the (4) screws securing the bellows cover to the bellows hangers. Lower the cover.
- 3. Remove the jam nut and lock washer from the brake cam. Remove the brake pedal hole cover from the bellows cover assembly and remove the brake pedal.
- 4. Remove the (4) mounting bolts from the chair mount casting. Disconnect the power cord at the rear of the chair and remove the chair. Place it on its side on a carpet or other protective floor covering.
- Remove the (4) truss head screws securing the bellows cover to the chassis. Remove the cover assembly by lifting it off over the pantograph arms.
- 6. Remove the slotted flat head screw from the base motor cap. Remove the cap.

CAUTION: Do not disturb the adjustment screw(s).



- 7. Pull the push nuts off the switch mounting posts. Remove the switches.
- 8. The switch wires are not marked. Note how the switches are connected before installing the new switches. See illustration.
- 9. When the new switches have been properly connected, secure them in place on the posts with the push nuts (provided in the kit).
- 10. Replace the motor cap.
- 11. Place the bellows cover on the base assembly and secure it to the chassis with the (4) truss head screws.
- 12. Secure the chair to the chair mount casting with the (4) mounting bolts.
- Replace the brake pedal assembly on the brake cam. Replace the brake pedal hole cover on the bellows cover.
- 14. Raise the bellows cover and fasten it to the bellows hangers.
- 15. Connect the chair power cord(s). Connect AC power to the chair and check for proper operation.