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DES608 LIMIT SWITCH REPLACEMENT KIT INSTALLATION INSTRUCTIONS

1. Raise the chair to its highest position. Disconnect AC power to chair.
2. Remove the (4) screws securing the bellows cover to the bellows hangers. Lower the cover.
3. Remove the jam nut and lock washer from the brake cam. Remove the brake pedal hole cover from the bellows cover assembly and remove the brake pedal.
4. Remove the (4) mounting bolts from the chair mount casting. Disconnect the power cord at the rear of the chair and remove the chair. Place it on its side on a carpet or other protective floor covering.
5. Remove the (4) truss head screws securing the bellows cover to the chassis. Remove the cover assembly by lifting it off over the pantograph arms.
6. Remove the slotted flat head screw from the base motor cap. Remove the cap.
CAUTION: Do not disturb the adjustment screw(s).
7. Pull the push nuts off the switch mounting posts. Remove the switches.
8. The switch wires are not marked. Note how the switches are connected before installing the new switches. See illustration.
9. When the new switches have been properly connected, secure them in place on the posts with the push nuts (provided in the kit).
10. Replace the motor cap.
11. Place the bellows cover on the base assembly and secure it to the chassis with the (4) truss head screws.
12. Secure the chair to the chair mount casting with the (4) mounting bolts.
13. Replace the brake pedal assembly on the brake cam. Replace the brake pedal hole cover on the bellows cover.
14. Raise the bellows cover and fasten it to the bellows hangers.
15. Connect the chair power cord(s). Connect AC power to the chair and check for proper operation.

