

## replacement parts industries, inc.

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## RPI PART #CMK280 AIR INTAKE UPGRADE KIT INSTALLATION INSTRUCTIONS

The original manufacturer (Apollo) of the Air Intake Filter Element (Part #PFM50950) discontinued production of the filter element; so RPI offers this Kit that allows for the OEM rectangular-shaped Air Intake Filter Assembly to be converted to the newer style (round-shaped) assembly that can accommodate a newer style filter element that RPI also offers as RPI Part #CME281.

**WARNING:** Disconnect compressor from power source before servicing. Following all local, NEC and OSHA safety guidelines.

- **1.** Remove the existing air intake housing assembly cover by loosening the mounting clips on each side of the housing.
- **2.** Remove the air intake filter by removing the wing nut at the center of the air filter.
- **3.** Remove the two (2) screws that hold the intake housing assembly base plate to the compressor.
- **4.** Remove the mounting plate and the o-ring seal behind the base plate (see Figure A). Discard these parts.
- **5.** Install the new mounting plate and gasket using the two (2) screws and lock washers provided in this kit (see Figure B).
- **6.** Screw the new air intake filter housing into the mounting plate (see Figure C). **NOTE:** Do not overtighten to avoid stripping the screw threads on the aluminum mounting plate.
- **7.** Restore power to the compressor and check operation. Write the install date on the PM label already affixed to the top of the new air intake filter housing.





