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BUS006 MARKING STYLUS INSTALLATION INSTRUCTIONS

- 1) Loosen clamping screw in old stylus and remove stylus assembly.
- 2) The replacement stylus may need a slight bend in order to make proper contact with paper. In order to determine the angle of the bend, the stylus must be mounted in the machine.
 - a. Locate contact pins on motion bar.
 - b. Press eyelets on stylus over pins.
 - c. Included with replacement stylus is a mounting screw. Use it to secure stylus.
 - d. Now that stylus is mounted, depress the "marking stylus" button on outside of machine and hold. You can now see how much of a bend is needed in order for stylus to make contact with paper.
- 3) Remove stylus and bend per diagram instructions.
- 4) Grip stylus on dotted bend line with small pair of needle nose pliers. Bend the rear back portion of the stylus in order to achieve proper angle. DO NOT grip or bend stylus tube. (See Figure A).
- 5) After bend has been made, re-install stylus.

