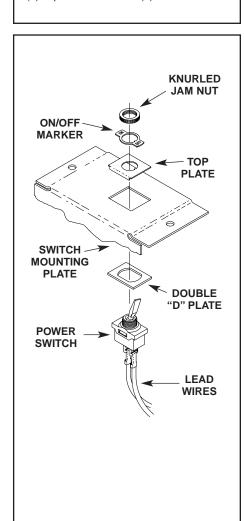
## ATS636 POWER SWITCH REPLACEMENT ASSEMBLY INSTALLATION INSTRUCTIONS

## PARTS CHECK LIST

- (1) Knurled Jam Nut
- 1) Double "D" Plate
- (1) ON/OFF Marker
- (1) Power Switch
- (1) Top Plate
- (2) Lead Wires



- 1) Unplug the AC power from the unit.
- 2) Remove cover.
- Disconnect, remove and discard the white, red and black wire leads from the terminal block and fuse terminal.
- 4) Remove old power switch by pushing upward from underneath while rocking switch.

## Steps #5-8, see illustration to the left.

- 5) Install top plate into square hole on switch mounting plate.
- 6) Place double "D" plate over threaded shaft of the new power switch.
- 7) From underneath the switch mounting plate, push the new power switch and the double "D" plate through the top plate.
- With the ON/OFF side showing, place the ON/OFF marker and knurled jam nut on the threaded shaft of new power switch and tighten down.
- Connect the new black lead wire from the new power switch to terminal block. Connect the new red lead wire from the new power switch to the fuse terminal. (NOTE: The white lead wire is no longer used.)
- Turn new power switch OFF. Plug in AC power switch and check for proper switch operation. (CAUTION: Avoid touching any metal parts of the processor while checking for proper switch operation.)
- 11) Replace cover and again check for proper switch operation.