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ATM630 MAIN DRIVE MOTOR INSTALLATION INSTRUCTIONS

1. Disconnect AC power. Remove main cover and main transport.
2. Remove motor cover, flat cover plate and main drive gear. Save all hardware. (See Figure A)
3. Disconnect wires leading from motor to terminal block and ground lug. (See Figure B)
4. Remove old motor. Install new motor (RPI Part #ATM630) using enclosed hardware.

Once screws and washers are in place, slip yellow/green wire ring terminal on to the end of the longest of the four screws. Use nut and washer to hold wire in place. (See Figure C)

5. Push remaining wires from motor through middle side plate opening to terminal block and ground lug. Connect wires as originally shown in Figure B.
6. Install main drive gear on motor shaft. Return flat cover plate, main transport and main cover to original position.

FIGURE A

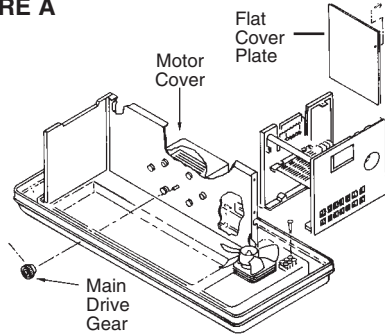


FIGURE B

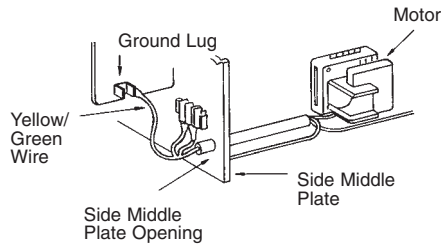


FIGURE C

