

replacement parts industries, inc.

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AIK007 & AIK010 MOTOR KIT INSTALLATION INSTRUCTIONS

CAUTION

The RPI replacement motors (RPI Part #AIK007 and AIK010) are permanently oiled. Any additional oil will cause permanent damage.

- 1. Remove incubator power unit.
- 2. Remove old motor assembly.
- 3. Install new motor kit (RPI Part #AIK007) as illustrated to the right. Route all wiring so that no wires make contact with motor, otherwise the motor vibrating against the wires will cause noise.
- 4. Replace incubator power unit.
- 5. After installation of new motor kit, check High Temperature Alarm Limit and Oxygen Concentration Level per service manual.

NOTE: While the power unit is out of the incubator, inspect the Thermostat Plug Gasket (RPI Part #AIG017) and Power Unit Gasket (RPI Part #AIG018). If these gaskets are worn, replace them.

