



replacement parts industries, inc.

CALL 800-221-9723 or 818-882-8611 • FAX 818-882-7028
E-MAIL: techsupport@rpiparts.com • WEBSITE: www.rpiparts.com

AIK005 & AIK009 MOTOR KIT INSTALLATION INSTRUCTIONS

CAUTION

*The RPI replacement motors (RPI Part #AIK005 and AIK009) are permanently oiled.
Any additional oil will cause permanent damage.*

1. Remove incubator power unit.
2. Remove old motor assembly.
3. Install new motor kit as illustrated to the right. Route all wiring so that no wires make contact with motor, otherwise the motor vibrating against the wires will cause noise. See "Installation Modification" note to the right.

Please Note:

- Use 8-32 x 3/8" screws if the spacers are built into the booster plate.
- Use 8-32 x 1/2" screws if the unit has separate spacers.

4. Replace incubator power unit.

NOTE: While the power unit is out of the incubator, inspect the Thermostat Plug Gasket (RPI Part #AIG017) and Power Unit Gasket (RPI Part #AIG018). If these gaskets are worn, replace them.

