



replacement parts industries, inc.

CALL 800-221-9723 or 818-882-8611 • FAX 818-882-7028  
E-MAIL: techsupport@rpi.com • WEBSITE: www.rpiparts.com

## TUA066


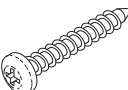
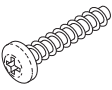
### DOOR SWITCH ACTIVATOR

### INSTALLATION INSTRUCTIONS & SERVICE TIPS

#### INSTALLATION INSTRUCTIONS

This Door Switch Activator Kit includes three different thread style screws. Be sure to use the proper screw for your application.

The chart below is provided only as a reference with respect to which screw should be used with the door switch activator for the model(s) shown. For proper fit, it is important to match the new screw from this Kit with the one you are replacing.

Screw	Size	For reference only – fits Model(s)
	M4 x 25	3800 Series • Use with threaded brass insert
	#8 x 1-1/4"	3800 Series
	#8 x 1"	1700 Series, 2300 Series, 2500 Series & EZ Series

#### SERVICE TIPS

- The Door Switch Activator is a spring loaded activator that can be adjusted by tightening or loosening the screw. Adjustments must be made so that when the door is closed (i.e. the door gasket comes in contact and is completely sealed with the chamber surface), and the final turn of the door closing device has been completed, two things will happen: 1) the door switch will make a "click" sound; and, 2) the Heat-On light will illuminate (which means that the heaters have been activated). After adjustments have been made, check for steam leaks around the door.
- Use of the Rubber Boot (RPI Part #TUB072) for the door switch may prevent early switch failure by protecting the switch from steam. Make the necessary adjustments to the activator after the boot has been installed, then check for steam leaks around the door. Always remove the panel nut from the door switch when using the Rubber Boot.
- When replacing an old door gasket with a new one, recheck the positioning of the door switch and activator, then make any necessary adjustments. After adjustments have been made, check for steam leaks around the door.