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STB015 CAST CUTTER BLADE INSTALLATION INSTRUCTIONS

1. Remove worn blade and discard, but retain mounting hardware including nut, shakeproof washer and collar.
2. Place new blade on shaft as far as it will go with slots in blade aligned with pin in shaft.
3. Place collar on shaft with slotted side facing blade and slots aligned with pin on shaft.
4. Place shakeproof washer on shaft.
5. Thread on nut and tighten securely. Be certain blade and collar remain aligned on pin.

