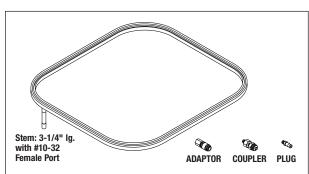
Model: System 1E®

New Parts and More to fit Steris® System 1E° Sterile Processing Systems!



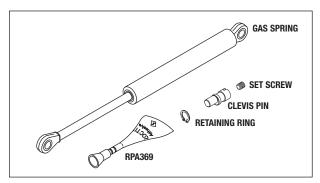
RPI Part #SSS001 0EM Part #201153/200213

INFLATABLE CHAMBER SEAL

- Fabric reinforced EPDM
- Size: 21.57" x 23.06" outside dim.
- Includes all parts as shown Fits: Chamber Frame Assembly Model: System 1E







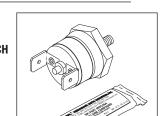
RPI Part #SSK010 **0EM Part #200056**

GAS SPRING ASSEMBLY

- Extension Force: 594 N (134 LBF)

Fits: Lid Assembly Model: System 1E

Includes all parts as shown



RPI Part #SST033 0EM Part #500019

LS-1 THERMAL CUT OFF SWITCH

- Opens @ 79°C (174°F); Manual reset
- 1/4" tabs
- Includes: (One tube) Heat Sink Compound (RPI Part #RPC464)

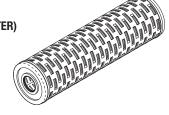
Fits: Heater Housing Model: System 1E

RPI Part #SSF013 **0EM Part #A1501**

PREFILTER CARTRIDGE ("A" FILTER)

- 0.2 micron
- Size: 2.68" OD x 9.59" lg.
- Silicone 0-ring
- For use in single prefilter system or as filter "A" in dual prefilter system
- · Included in: Filter Package ("A" & "B") (RPI Part #SSP057)

Model: System 1E



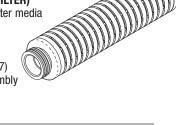
RPI Part #SSF052 **0EM Part #A1562**

PREFILTER CARTRIDGE ("B" FILTER)

- 0.6 / 0.1 micron dual wrap filter media
- Size: 2.55" OD x 10" lq.
- EPDM 0-rings
- Included in: Filter Package ("A" & "B") (RPI Part #SSP057)

Fits: External Water Filter Assembly

Model: System 1E





RPI Part #SSP057 **0EM Part #A1567**

FILTER PACKAGE ("A" & " B")

· Includes all parts as shown Fits: Pre-Filter Assembly Model: System 1E



RPI Part #SSF011 **0EM Part #A1503**

STERILE AIR FILTER

- 0.2 micron
- Size: 2.60" OD x 3.80" lg.
- Ports: 3/8" FPT
- 75mm filter media capsule

Fits: Float Block Assembly Air Intake Line

Model: System 1E





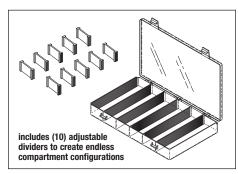
replacement parts industries, inc.

RPC464

Scope Processing Systems

Model: System 1E®





RPI Part #RPC616 OEM Part # (No OEM Part # Available)

STORAGE CASE

- (6) standard compartments (1-11/16" w x 6-3/16" lg.) with (10) adjustable dividers
- 10-1/2" w x 6-3/16" lg. x 1-9/16" d
- Material: Translucent polypropylene

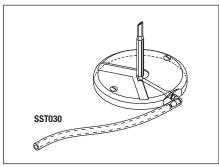
Model: System 1E

RPI Part #RPL615 OEM Part #400035

0-RING LUBRICANT

- 2 oz. tube
- Non-Toxic; Super-O-Lube® made by Parker
- Temperature Range: -65° to 400° F
- Included in O-Ring Kit for Servicing Steris® System 1E® Sterile Processing System (RPI Part #SSK050)
- Can be used on Silicone and non-silicone rubber materials

Model: System 1E



RPI Part #SSA029 OEM Part #A1600

STERILANT ASPIRATOR ASSEMBLY

- Material: 3-1/4" OD clear Lexan™
- Includes: (5-5/8" lg. piece) Silicone Tubing (RPI Part #SST030)

Fits: Instrument Trays Model: System 1E



RPI Part #SST030 0EM Part

(No OEM Part # Available)

SILICONE TUBING

- .125" ID x .250" OD
- Sold by the foot, reel NOT included
- Medical grade translucent silicone

Fits: Sterilant Aspirator Assembly and 1/8" Barb Model: System 1E



RPI Part #SSV019 0EM Part #200189

RPI Part #SSB042 OEM Part #100209 DRAIN VALVE BUSHING • Size: 2.44" OD x .75" tall • Closed cell silicone sponge Fits: Drain Section on All Trays

Model: System 1E

RPI Part #SSV017

0EM Part #200188

SOLENOID VALVE

ASSEMBLY (SOL-1)

• 24VAC, 60Hz, 6W

Model: System 1E

Fits: Air Manifold Assembly

SOLENOID VALVE ASSEMBLY (SOL-2, 3 & 4)

- 24AC, 60Hz, 6W
- SOL-2 Seal Release
- SOL-3 Circulation Pinch Valve
- SOL-4 Drain Pinch Valve Fits: Air Manifold Assembly

Model: System 1E

RPI Part #SSK050

OEM Part # (No OEM Part # Available)

O-RING KIT FOR SERVICING STERIS® SYSTEM 1E® STERILE PROCESSING SYSTEM

- Includes: 15-compartment Storage Case (RPI Part #RPC616),
 O-ring Lubricant (RPI Part #RPL615) and O-ring Removal Tools (RPI Part #RPK581)
- 0-rings are also sold separately in reorder quantities

Model: System 1E Price (Qty 1-9): \$86.50



RPI PART #	STERIS PART #	X-SEC	ID	OD	MATERIAL	DURO	KIT QTY	REORDER QTY
RP0307	450617	.070	.114	.254	EPDM	70	12	12
RP0354	450609	.070	.926	1.066	Silicone	70	12	6
_RP0388	450610	.070	.426	.566	Silicone	70	12	6
_RP0389	450608	.103	1.049	1.255	Silicone	70	12	6
RP0390	450614	.070	1.114	1.254	Silicone	70	12	6
RP0450	450621	.051	.547	.649	Silicone	70	12	6
RP0605	450600	.103	1.174	1.380	Silicone	70	12	12
RP0606	450601	.139	.859	1.137	Silicone	70	12	12
RP0607	450605	.070	1.239	1.379	Silicone	70	12	12
RP0608	450606	.070	.489	.629	Silicone	70	12	12
RP0609	450611	.070	.114	.254	Silicone	70	12	12
RP0610	450612	.103	.924	1.130	Silicone	70	12	12
RP0612	450620	3mm	80mm	86mm	Silicone	60	3	3
RP0613	450622	.139	3.484	3.762	Viton	70	3	3

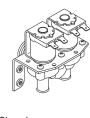
RPI Part #SSV024 0EM Part #200154

DUAL WATER INLET VALVE (SOL-5 & 7)

• 24VAC: N. C.

Fits: Mounts to Machine Chassis

Model: System 1E





RPI Part #SSS007 0EM Part #400420

PINCH VALVE SLEEVE

• Size: 1.73" OD x 2.39" tall

• Material: Red silicone Fits: Pinch Valves

Model: System 1E

rpi

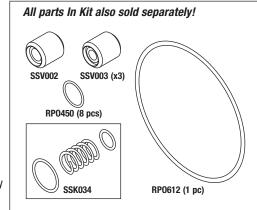
Model: System 1E®

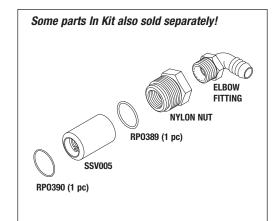


RPI Part #SSP054 0EM Part #P764335-393

PM PACKAGE (CHECK VALVE)

- Includes all parts as shown
- All parts in kit also sold separately **Model:** System 1E





RPI Part #SSK006 0EM Part #200226

CHECK VALVE KIT

- Includes all parts as shown
- Used on units with brass Kepner Check Valve

Model: System 1E

Some parts In Kit also sold separately! MOUNTING HARDWARE SSK034

RPI Part #SSK008 0EM Part #400696

CHECK VALVE REBUILD KIT (CK-8)

Includes all parts as shown
 Fits: Drain Valve
 Model: System 1E

RPI Part #SSK034 0EM Part #200696

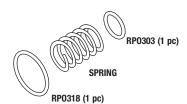
CHECK VALVE REPAIR KIT (CK-8)

• Includes all parts as shown

 Material: Stainless steel spring; Buna N (Nitrile) O-rings
 Fits: CK-8 Check Valve

Fits: CK-8 Check Valv Model: System 1E

Some parts In Kit also sold separately!



Included in PM Package (RPI Part #SSP054) & Check Valve Rebuild Kit (RPI Part #SSK008)!

RPI Part #SSV002 OEM Part #400345

CHECK VALVE (CK-1)

- Size: .614" OD x .640" lg.Material: Stainless steel
- Also available: 0-Ring (RPI Part #RP0450)

Fits: Air Inlet Valve Model: System 1E Included In PM Package (Check Valve) (RPI Part #SSP054)!



Included In PM Package (Check Valve) (RPI Part #SSP054)!

RPI Part #SSV003 0EM Part #400510

CHECK VALVE (CK-2, 3 & 11)

- Size: .614" OD x .640" lg.
- Material: Stainless steel
- Also available: 0-Ring (RPI Part #RP0450)

Fits: Float Block Drain Assembly

Model: System 1E



Included In Check Valve Kit (RPI Part #SSP054)!

RPI Part #SSV005 0EM Part #400368

CHECK VALVE (CK-4)

- Size: 1.242" OD x 1.938" lg.
- Material: Stainless steel
- Includes: (1 pc) 0-Ring (RPI Part #RP0353) - installed
- Also available: 0-Rings (RPI Part #'s RP0389 & RP0390)

Fits: Sterile Filter Housing Model: System 1E



RPI Part #SSV055 OEM Part #400774

CHECK VALVE (CK-5, 6, 7)

- Size: .623" OD x .574" Ig.Material: Stainless steel
- body; EPDM 0-rings
 Includes all parts as shown

Fits: Air Manifold Model: System 1E



RPI Part #SSV056 0EM Part #400219

CHECK VALVE (ANTI-SYPHON) (CK-10)

- Cracking pressure: 0.11 PSI
- Ports: 1/4" FPT
- Material: PVDF body; Silicone seal
- Size: 3/4" hex x 1-3/4" lg.

Fits: Vent Line: Drip Pan to Drain Block

Model: System 1E





RPI is Your Best Source for Parts to fit Steris System 1E Sterile Processing Systems!

	- Grecour						
RPI Part #	OEM Part #	Description					
RPC464	(No OEM Part # Available)	Heat Sink Compound - 5 per package					
RPC616	(No OEM Part # Available)	16 Adjustable Compartment Storage Case					
RPL615	400035	0-Ring Lubricant					
RP0303	(No OEM Part # Available)	O-Ring - 12 per package					
RP0318	(No OEM Part # Available)	O-Ring - 12 per package					
RP0354	450609	Air Valve O-Ring - 6 per package					
RP0388	450610	O-Ring - 6 per package					
RP0389	450608	O-Ring - 6 per package					
RP0390	450614	O-Ring - 6 per package					
RP0450	450621	O-Ring - 6 per package					
RP0605	450600	0-Ring - 12 per package					
RP0606	450601	0-Ring - 12 per package					
RP0607	450605	0-Ring - 12 per package					
RP0608	450606	0-Ring - 12 per package					
RP0609	450611	O-Ring - 12 per package					
RP0610	450612	O-Ring - 12 per package					
RP0612	450620	0-Ring - 3 per package					
RP0613	450622	0-Ring - 3 per package					
SSA029	A1600	Sterilant Aspirator Assembly					
SSB042	100209	Drain Valve Bushing					
SSF011	A1503	Sterile Air Filter					
SSF013	A1501	Prefilter Cartridge ("A" Filter)					
SSF052	A1562	Prefilter Cartridge ("B" Filter)					
SSK006	200226	Check Valve Kit (CK-4)					
SSK008	400696	Check Valve Rebuild Kit (CK-8)					
SSK010	200056	Gas Spring Assembly					
SSK034	200696	Check Valve Repair Kit (CK-8)					
SSK050	(No OEM Part # Available)	0-Ring Kit					
SSP054	P764335-393	PM Package (Check Valve)					
SSP057	A1567	Filter Package ("A" & "B")					
SSS001	201153, 200213	Inflatable Chamber Seal					
SSS007	400420	Pinch Valve Sleeve					
SST030	(No OEM Part # Available)	Silicone Tubing - sold by the foot					
SST033	500019	LS-1 Thermal Cut Off Switch					
SSV002	400345	Check Valve (CK-1)					
SSV003	400510	Check Valve (CK-2 & 3)					
SSV005	400368	Check Valve (CK-4)					
SSV017	200188	Solenoid Valve Assembly (Sol-1)					
SSV019	200189	Solenoid Valve Assembly (Sol-2, 3 & 4)					
SSV024 200154		Dual Water Inlet Valve (Sol-5 & 7)					
SSV055	400774	Check Valve (CK-5, 6, 7)					
SSV056	400219	Check Valve (Anti-Syphon) (CK-10)					